	SAI PRIMUS LIFE BIOTECH PVT LTD	Page 1 of 1
	Factory: R.S.No. 4/3, Plot No.33, Kurumbapet Industrial Estate, Villianur Commune, Puducherry-605009	No. PMS: PPF/SP/B009
Title:	PACKING MATERIAL SPECIFICATION	Revision No.: 01
	178 MM BONCIPRO 500 PRINTED FOIL	Review Period: 3 Years
	Item Code: PPF/SP/B009	Effective Date: 17/03/2025

S. No.	TEST	SPECIFICATION	METHOD
1	DESCRIPTION	Aluminium polyester foil printed in 'N' number of colours or as per standard art work.	GTP/PM/001
2	WIDTH	Between 177 and 179 mm	GTP/PM/002
3	COLOUR SCHEME	As per approved sample.	GTP/PM/004
4	TEXT MATTER	As per art work.	GTP/PM/005
6	PIN HOLES	To be absent.	GTP/PM/007
7	THICKNESS	0.025mm +/- 10%	GTP/PM/002
8	INK LIFTING TEST / SCOTCH	No text matter should get removed with cellotape.	GTP/PM/006
9	TOTAL GSM	Between 66.93 and 78.57 gsm	GTP/PM/003

HISTORY


S. No.	Revision Number	Reason for Revision
1	Revision No.: 00	New Specification No PMS: PPF/SP/B009
2	Revision No.: 01	Periodic Revision

END OF DOCUMENT

	Prepared by	Checked by	Approved By
Designation	Executive QC	Sr. Executive QC	Manager QC
Signature	V. P.	Pf	h
Date	17/03/2025	17/03/2025	17/03/2025
Department: Quality Control		Date of Issue: 17/03/2025	

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


	SAI PRIMUS LIFE BIOTECH PVT LTD Factory: R.S.No. 4/3, Plot No.33, Kurumbapet Industrial Estate, Villianūr Commune, Puducherry-605009	Page 1 of 1
		No. PMS: PBF/SP/B037
Title:	PACKING MATERIAL SPECIFICATION	Revision No.: 01
	182 MM PVC BASE FOIL	Review Period: 3 Years
	Item Code: PBF/SP/B037	Effective Date: 24/04/2024

S. No.	TEST	SPECIFICATION	METHOD
1	DESCRIPTION	Clear pvc base foil.	GTP/PM/001
2	WIDTH	Between 180 and 184 mm	GTP/PM/002
3	THICKNESS OF FILM	Between 0.225 and 0.275mm	GTP/PM/003
4	GRAMMAGE	Between 306 and 374 gsm	GTP/PM/003


HISTORY

S. No.	Revision Number	Reason for Revision
1	Revision No.: 00	New Specification No. PMS: PBF/SP/B037
2	Revision No.: 01	Periodic revision

END OF DOCUMENT

	Prepared by	Checked by	Approved By
Designation	Executive QC	Sr.Executive QC	Manager QC
Signature			
Date	24/04/2024	24/04/2024	24/04/2024
Department: Quality Control		Date of Issue: 24/04/2024	

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


	SAI PRIMUS LIFE BIOTECH PVT LTD Factory: R.S.No. 4/3, Plot No.33, Kurumbapet Industrial Estate, Villianur Commune, Puducherry-605009		Page 1 of 1
	PACKING MATERIAL SPECIFICATION		No. PMS: PPC/SP/B004
Title:	2X10'S BONCIPRO 500 MG PRINTED CARTON		Revision No.: 01
	Item Code: PPC/SP/B004		Review Period: 3 Years
			Effective Date: 20/03/2025

S. No.	TEST	SPECIFICATION	METHOD
1	DESCRIPTION	Rectangular non laminated carton with printed matter.	GTP/PM/001
2	NO.OF COLOURS	Pantone 273 C Pantone 273 C, Pantone 485 C black.	GTP/PM/004
3	TEXT MATTER	Should match with standard specimen.	GTP/PM/005
4	LENGTH	Between 89 mm and 91 mm.	GTP/PM/002
5	WIDTH	Between 59 mm and 61 mm.	GTP/PM/002
6	HEIGHT	Between 19 mm and 21 mm.	GTP/PM/002
7	TYPE OF PAPER	ITC cyber XL, UV varnished	GTP/PM/001
8	GRAMMAGE	Not Less Than 300 gsm	GTP/PM/003


HISTORY

S. No.	Revision Number	Reason for Revision
1	Revision No.: 00	New Specification No. PMS: PPC/SP/B004
2	Revision No.: 01	Periodic revision

END OF DOCUMENT

	Prepared by	Checked by	Approved By
Designation	Executive QC	Sr.Executive QC	Manager QC
Signature			
Date	20/03/2025	20/03/2025	20/03/2025
Department: Quality Control		Date of Issue: 20/03/2025	




	SAI PRIMUS LIFE BIOTECH PVT LTD Factory: R.S.No. 4/3, Plot No.33, Kurumbapet Industrial Estate, Villianur Commune, Puducherry-605009	Page 1 of 1
		No. PMS: PPL/SP/L015
Title:	PACKING MATERIAL SPECIFICATION	Revision No.: 01
	BONCIPRO LEAFLET	Review Period: 3 Years
	Item Code: PPL/SP/L015	Effective Date: 10/03/2025

S. No.	TEST	SPECIFICATION	METHOD
1	DESCRIPTION	Printed leaflet.	GTP/PM/001
2	WIDTH	Between 229 and 231 mm	GTP/PM/002
3	TEXT MATTER	As per approved artwork.	GTP/PM/005
4	TYPE OF PAPER	Maolitho white paper.	GTP/PM/001
5	LENGTH	Between 209 and 211 mm	GTP/PM/002
6	GRAMMAGE	Not less than 60 gsm	GTP/PM/003

HISTORY

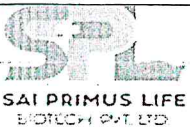
S. No.	Revision Number	Reason for Revision
1	Revision No.: 00	New Specification No. PMS: PPL/SP/L015
2	Revision No:01	Periodic revision

END OF DOCUMENT

	Prepared by	Checked by	Approved By
Designation	Executive QC	Sr.Executive QC	Manager QC
Signature	V. P. S.	Pf	Mr
Date	10/03/2025	10/03/2025	10/03/2025
Department: Quality Control		Date of Issue: 10/03/2025	

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	SAI PRIMUS LIFE BIOTECH PVT LTD Factory: R.S.No. 4/3, Plot No.33, Kurumbapet Industrial Estate, Villianur Commune, Puducherry-605009	Page 1 of 1
		No. PMS: PUS/SP/G018
	PACKING MATERIAL SPECIFICATION	Revision No.: 01
Title:	5 PLY 390X390X265 MM GHPL PRINTED SHIPPER	Review Period: 3 Years
	Item Code: PUS/SP/G018	Effective Date: 11/02/2025

S. No.	TEST	SPECIFICATION	METHOD
1	DESCRIPTION	A 5 ply flute vertical corrugated inner unprinted in nature.	GTP/PM/001
2	LENGTH	Between 385 and 395 mm	GTP/PM/002
3	HEIGHT	Between 260 and 270 mm	
4	BREADTH	Between 385 and 395 mm	GTP/PM/002
5	BURSTING STRENGTH	Not less than 15 kg/cm ²	GTP/PM/012
6	GRAMMAGE	Between 864 and 1056 mm	GTP/PM/003

HISTORY


S. No.	Revision Number	Reason for Revision
1	Revision No.: 00	New Specification No. PMS: PUS/SP/G018
2	Revision No.: 01	Periodic revision

END OF DOCUMENT

	Prepared by	Checked by	Approved By
Designation	Executive QC	Sr.Executive QC	Manager QC
Signature	V. P.	RP	br
Date	11/02/2025	11/02/2025	11/02/2025
Department: Quality Control		Date of Issue: 11/02/2025	


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	SAI PRIMUS LIFE BIOTECH PRIVATE LIMITED R.S. No. 4/3, plot No. 33, Kurumbapet Industrial Estate, Villianur Commune, Pondicherry- 605009	Page 1 of 5	Issued by QA/Date:
	TESTING, APPROVAL AND REJECTION OF PACKING MATERIALS	No.: F/QCGN/026/02	
		Revision No.: 03	
		Review Period: 03 years	
TITLE:	QUALITY CONTROL TEST METHOD (General Test Procedure)	Effective Date: 04/01/2024	

Sr. No.	TEST	METHOD	GTP No.
1.	Description	Take the sample check physically and record the observation.	GTP/PM/001
2.	Appearance	The Aluminium foil/Glassine foil/Bopp Tape / PVC/PVDC foil/Blister foil/Strip foil/Measuring spoon/catch cover/Container with cap/ Alu-Alu. Should be free from black particles, dust particles, oils. Stains, foreign particles & embedded black particles. The carton, Label & Shipper the surface should be free from black spots and dust free. It is check in the light and record the observation.	
3.	Dimension (Length, Width & Height, Core dia. Outer roll diameter	Measure the dimension of the all packaging component by calibrated Scale/Vernier caliper / Micrometer at difference position and record the observation.	GTP/PM/002
	Thickness	Cut the piece of PVC/PVDC foil/PE/ LDPE/Alu. Alu/. Alu. /container/bottle/spoon and measure thickness from micrometer and records the observation. Repeat the observation for 5 times.	
	Grammage	<p>Blister foil: Cut the blister foil 100x100 mm or 50mm x 50 mm piece, take weight then deep the piece in nitric acid for 5 to 10 minutes and separate the VMCH and Aluminium foil and dry it in oven or tissue paper and take weight and calculate the GSM by following formula.</p> $\text{GSM} = \frac{\text{Weight of piece in gram} \times 10^4}{\text{Length(mm)} \times \text{Width(mm)} \text{ or Area}}$ <p>Strip foil: Cut the strip foil piece 100x100 mm or 50mm x 50 mm, take weight on balance, then deep the piece in Nitric acid for 5 to 10 minutes and separate the LDPE and Aluminum foil, dry both layers in oven or by tissue paper then take weight and calculate the GSM of following formula.</p> $\text{GSM} = \frac{\text{Weight of piece in gram} \times 10^4}{\text{Length(mm)} \times \text{Width(mm)} \text{ or Area}}$	GTP/PM/003

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 TITLE:	SAI PRIMUS LIFE BIOTECH PRIVATE LIMITED R.S. No. 4/3, plot No. 33, Kurumbapet Industrial Estate, Villianur Commune, Pondicherry- 605009	Page 2 of 5	Issued by QA/Date:
	TESTING, APPROVAL AND REJECTION OF PACKING MATERIALS QUALITY CONTROL TEST METHOD (General Test Procedure)	No.: F/QCGN/026/02	
		Revision No.: 03	
		Review Period: 03 years	
		Effective Date: 04/01/2024	

	<p>PVC/PVDC film: Cut the PVC/PVDC film piece of 100x100 mm or 50 mm x 50 mm, take weight, then deep the PVDC piece (not PVC) in acetone and separate the PVC and PVDC film layers, after separate dry the layers in oven then take the weight and calculate the grammage of separated layers by following formula</p> $\text{GSM} = \frac{\text{Weight of piece in gram} \times 10^4}{\text{Length(mm)} \times \text{Width(mm)} \text{ or Area}}$	
	<p>Label/ Carton/Leaflet/Catch Cover Cut the Label/ Carton/Leaflet/ catch cover of 100 mm x 100 mm or 50mm x 50 mm or according to sample size and weight and calculate the GSM by following formula.</p> <p>Calculation:</p> $\text{GSM} = \frac{\text{Weight of piece in gram} \times 10^4}{\text{Length(mm)} \times \text{Width(mm)} \text{ or Area}}$	
	<p>Alu-Alu. Foil (Base Foil): - Cut 50X50 mm or 100X100 mm foil piece and take total GSM after that deep this piece in Acetone for 2 to 3 minutes, PVC is separated by acetone after that deep this piece in 50 % acetic acid solution and boil. After boil alu. foil and opa layer will be separated, dry all layers by oven and tissue paper and take the GSM by Following Formula.</p> $\text{GSM} = \frac{\text{Weight of piece in gram} \times 10^4}{\text{Length(mm)} \times \text{Width(mm)} \text{ or Area}}$	

	SAI PRIMUS LIFE BIOTECH PRIVATE LIMITED R.S. No. 4/3, plot No. 33, Kurumbapet Industrial Estate, Villianur Commune, Pondicherry- 605009	Page 3 of 5	Issued by
		No.: F/QCGN/026/02	QA/Date:
TITLE:	TESTING, APPROVAL AND REJECTION OF PACKING MATERIALS QUALITY CONTROL TEST METHOD (General Test Procedure)	Revision No.: 03	
		Review Period: 03 years	
		Effective Date: 07/01/2024	


		Shipper/Shipper Pad Cut the piece of shipper/ shipper pas/ honey comb/ center plate of 100 mm x100 mm or 50mm x 50 mm and weight and deep in warm water and separate the layer, dry in oven and calculate the grammage by following formula. Calculation: $\text{GSM} = \frac{\text{Weight of piece in gram} \times 10^4}{\text{Length(mm)} \times \text{Width(mm)} \text{ or Area}}$	
		Bopp Tape: Cut the Bopp Tape of 100 mm x100 mm or 50mm x 50 mm or according to tape size and observe total grammage (A), then remove the adhesive by using acetone with the help of cotton/ tissue paper, dry and calculate the GSM by following formula (B) Calculation: $\text{GSM} = \frac{\text{Weight of piece in gram} \times 10^4}{\text{Length(mm)} \times \text{Width(mm)} \text{ or Area}}$ Grammage of Adhesive = (A-B)	

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	SAI PRIMUS LIFE BIOTECH PRIVATE LIMITED R.S. No. 4/3, plot No. 33, Kurumbapet Industrial Estate, Villianur Commune, Pondicherry- 605009	Page 4 of 5	Issued by QA/Date:
		No.: F/QCGN/026/02	
	TESTING, APPROVAL AND REJECTION OF PACKING MATERIALS	Revision No.: 03	
		Review Period: 03 years	
TITLE:	QUALITY CONTROL TEST METHOD (General Test Procedure)	Effective Date: 04/01/2024	

Sr. No.	TEST	METHOD	GTP No.
4.	Colour	Take the sample from sample kit and match with approved shade card and record the observation.	GTP/PM/004
5.	Text matter	Take the sample and check the printed text matter with approved artwork and the record observation.	GTP/PM/005
6.	Peel test (Ink adhesion)	Take the sample and affix the transparent cello tape on the printed side and hold for two minutes. After two minutes lift the cello tape from the sample and examine the cello tape for any ink sticking and record the observation. Repeat the observation For 3 times.	GTP/PM/006
7.	Pin holes Test	Take one meter sample, insert into the Pin Hole Tester and switch on the light. Check number of holes and records the observation.	GTP/PM/007
8.	Quality of printing	Take the sample and check Physically for sharpness, legibility & clarity of printing, record the observation	GTP/PM/008
9.	Clarity of impression	Take the sample and check physically the clarity of colour, smudging of printing, and record the observation.	GTP/PM/009
10.	Core used	Take the sample and check the core used is plastic core or paper core. Measure the core size and record the observation.	GTP/PM/010
11.	Type of flute	It is used for shipper/shipper pad, Check the flute type and record the observation.	GTP/PM/011
12.	Bursting Strength	Operate the Bursting Strength apparatus as per SOP and check the strength of shipper and record the observation.	GTP/PM/012
13.	Configuration	Check the configuration of pack size and packing of total qty. and record the observation.	GTP/PM/013
14.	Weight	Take the sample and measure the weight of the sample on the weighing balance and record the observation.	GTP/PM/014
15.	Overflow capacity	Fill the container with water upto overflow. Transfer the water into A class measuring cylinder. Note down the lower level of water and record the observation.	GTP/PM/015
16.	Grain direction	A-Take the sample one by one deep in water and check the direction of label. The direction of label should be outside horizontal the label and record the observation. B-Take the sample one by one Vertical folding and check the direction of carton. The direction of carton should be perpendicular to the vertical creases of the carton and record the observation. C-Take the sample one by one horizontal folding and check the direction of carton. The direction of carton should be horizontal to the carton and record	GTP/PM/016

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 SAI PRIMUS LIFE BIOTECH PVT LTD	SAI PRIMUS LIFE BIOTECH PRIVATE LIMITED R.S. No. 4/3, plot No. 33, Kurumbapet Industrial Estate, Villianur Commune, Pondicherry- 605009	Page 5 of 5	Issued by QA/Date:
		No.: F/QCGN/026/02	
	TESTING, APPROVAL AND REJECTION OF PACKING MATERIALS	Revision No.: 03	
		Review Period: 03 years	
TITLE:	QUALITY CONTROL TEST METHOD^o (General Test Procedure)	Effective Date: 04/01/2024	

Sr. No.	TEST	METHOD	GTP No.
17.	Design/Style	<p>A-Take the sample and check the sample of design/style of carton. Tuck-in-type top and lock bottom of carton and record the observation.</p> <p>B-Take the sample and check the sample of design/style of carton. The carton should be double/both side open flap lock of carton and record the observation.</p> <p>B-Take the sample and check the sample of design/style of carton. The carton should be one side auto lock & other side open flap lock of carton and record the observation.</p>	GTP/PM/017
18.	Pack Size	Check the pack size of each carton /shipper/foil/catch cover/ label/ spoon/bottle/container/cap/dropper and pack of total qty. and record the observation.	GTP/PM/018
19.	Identification of PVDC	Moisten the PVDC film with Morpholine solution, A brownish orange colour indicates the presence of PVDC.	GTP/PM/019
20.	Pasting	Take the sample check the pasting of the carton, no sticking & extra gum between the carton and record the observation.	GTP/PM/0020
21.	Cutting & Creasing	Take the sample check the cutting of carton & Creasing of carton with matching of the specimen and record the observation.	GTP/PM/0021
22.	Roll Winding	Take the roll, observe visually winding direction of roll, unwinding direction should as per approved artwork and No. of joints should not more than 2 per rolls and marked with red tape and record the observation	GTP/PM/0022
23.	Die Cut constriction	Take the sample observe the die cuttings of the carton, should be match as per approved specimen and record the observation	GTP/PM/0023
24.	Carton formation	Take the sample, make the carton box style and observe, it should be satisfactory.	GTP/PM/0024

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	SAI PRIMUS LIFE BIOTECH PVT. LTD. R.S. No. 4/3, Plot No. 33, Kurumbapet Indl. Estate, Villianur Commune, Pondicherry - 605009	Page: 1 of 1
QUALITY CONTROL	CERTIFICATE OF ANALYSIS	Format No.: F/QCGN/020/05

PACKING MATERIAL

Material Name	Boncipro Leaflet		
Batch No.	-	GRN No.	SPL/2324/GRN/GPM/01519
Mfg. Date		A.R. No.	SPL/2324/QCG/PMG/02424
Exp. Date		Report Date	08/03/2024
Mfg. by	KUMARAGURU	Supp. by	Kumaraguru prints
Qty. Received	40500.000 NOS	Sample Qty.	4.000 NOS
Retest Date			

SRI PROPERTY	SPECIFICATION	Actual Observation	RESULT
1 DESCRIPTION	Printed leaflet.	Printed leaflet.	Complies
2 TEXT MATTER	As per approved artwork. (english/french)	As per approved artwork. (english/french)	Complies
3 TYPES OF PAPER	Maplitho white paper.	Maplitho white paper.	Complies
4 LENGTH	Between 209 and 211 mm		210 mm
5 WIDTH	Between 229 and 231 mm		230 mm
6 GRAMMAGE	Not Less Than 60 gsm		62.12 gsm

REMARKS: PASS

Note:

Remarks: The sample COMPLIES with the prescribed standards as per IH specifications.

ANALYSED BY

CHECKED BY

APPROVED BY

[Signature]
08/03/2024

[Signature]
08/03/2024

[Signature]
08/03/2024

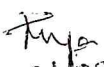


SAI PRIMUS LIFE BIOTECH PVT. LTD. R.S. No. 4/3, Plot No. 33, Kurumbapet Indl. Estate, Villianur Commune, Pondicherry - 605009	Page: 1 of 1
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QUALITY CONTROL	CERTIFICATE OF ANALYSIS	Format No.: F/QCGN/020/05
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PACKING MATERIAL

Material Name	178MM Boncipro 500 Printed foil 0.025mm		
Batch No.	-	GRN No.	SPL/2324/GRN/GPM/01553
Mfg. Date		A.R. No.	SPL/2324/QCG/PMG/02484
Exp. Date		Report Date	21/03/2024
Mfg. by	RAJMUDRA PACKAGING	Supp. by	RAJMUDRA PACKAGING
Qty. Received	10.780 KGS	Sample Qty.	0.020 KGS
Retest Date			

SRL	PROPERTY	SPECIFICATION	Actual Observation	RESULT
1	DESCRIPTION	Aluminium polyester foil printed in 'N' number of colours or as standard art work.	Aluminium polyester foil printed in 'N' number of colours or as standard art work.	Complies
2	PIN HOLE TEST	To be absent.	Absent.	Complies
3	INK LIFTING TEST	No text matter should get removed with cello tape.	No text matter get removed with cello tape.	Complies
4	THICKNESS	0.025mm +/- 10%	0.025mm	Complies
5	WIDTH	Between 177 and 179 mm		178 mm
6	TOTAL GSM	Between 66.93 and 78.57 gsm		78.4 gsm
7	TEXT MATTER	As per approved artwork. (French)	As per approved artwork. (French)	Complies
8	COLOUR SCHEME	As per approved sample.	As per approved sample.	Complies

Result: PASSED		
Note:		
Remarks: The sample COMPLIES with the prescribed standards as per IH specifications.		
ANALYSED BY	CHECKED BY	APPROVED BY
 21/03/2024	 21/03/2024	 21/03/2024

SAI PRIMUS LIFE <small>PHARMACEUTICALS</small>	SAI PRIMUS LIFE BIOTECH PVT. LTD. R.S. No. 4/3, Plot No. 33, Kurumbapet Indl. Estate, Villianur Commune, Pondicherry - 605009		Page: 1 of 1
	QUALITY CONTROL	CERTIFICATE OF ANALYSIS	

PACKING MATERIAL




Material Name	2X10's Boncipro 500mg Prt Carton		
Batch No.	-	GRN No.	SPL/2324/GRN/GPM/01573
Mfg. Date		A.R. No.	SPL/2324/QCG/PMG/02518
Exp. Date		Report Date	21/03/2024
Mfg. by	ANUP PRINTERS	Supp. by	ANUP PRINTERS PVT LTD.
Qty. Received	26400.000 NOS	Sample Qty.	4.000 NOS
Retest Date			

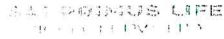
SRL	PROPERTY	SPECIFICATION	Actual Observation	RESULT
1	DESCRIPTION	Rectangular non laminated carton with printed matter.	Rectangular non laminated carton with printed matter.	Complies
2	NO OF COLOURS	pantone 273 c, pantone 485 c, 40% pantone 273 c, black.	pantone 273 c, pantone 485 c, 40% pantone 273 c, black.	Complies
3	TEXT MATTER	Should match with standard specimen.	Match with standard specimen.	Complies
4	CLEANLINESS OF CARTON	As per approved art work.(french/english)	As per approved art work.(french/english)	Complies
5	LENGTH	Between 89 and 91 mm		90 mm
6	WIDTH	Between 59 and 61 mm		61 mm
7	HEIGHT	Between 19 and 21 mm		21 mm
8	TYPES OF PAPER	ITC cyber XL board, UV varnished.	ITC cyber XL board, UV varnished.	Complies
9	GSM	Not Less Than 300 gsm		310.4 gsm

Result: PASSED

Note:

Remarks: The sample COMPLIES with the prescribed standards as per IH specifications.

ANALYSED BY	CHECKED BY	APPROVED BY
 21/03/2024	 21/03/24	 21/03/24

	SAI PRIMUS LIFE BIOTECH PVT. LTD. R.S. No. 4/3, Plot No. 33, Kurumbapet Indl. Estate, Villianur Commune, Pondicherry - 605009	Page: 1 of 1
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QUALITY CONTROL	CERTIFICATE OF ANALYSIS	Format No.: F/QCGN/020/05
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PACKING MATERIAL




Material Name	182MM PVC BASE FOIL		
Batch No.	-	GRN No.	SPL/2526/GRN/GPM/00928
Mfg. Date		A.R. No.	SPL/2526/QCG/PMG/01389
Exp. Date		Report Date	12/08/2025
Mfg. by		Supp. by	ALL PACKS
Qty. Received	307.250 KGS	Sample Qty.	0.020 KGS
Retest Date			

SR	PROPERTY	SPECIFICATION	Actual Observation	RESULT
1	DESCRIPTION	Clear PVC base foil.	Clear PVC base foil.	Complies
2	WIDTH	Between 180 and 184 mm		182 mm
3	THICKNESS OF THE FILM	Between 0.225 and 0.275 mm		0.270 mm
4	UPPERMAGE	Between 306 and 374 gsm		345.2 gsm

Result: PASSED

Note:

Remarks: The sample COMPLIES with the prescribed standards as per IH specifications.

ANALYSED BY  12/08/2025	CHECKED BY  12/08/2025	APPROVED BY  12/08/2025
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SAI PRIMUS LIFE PHARMACEUTICALS	SAI PRIMUS LIFE BIOTECH PVT. LTD. R.S. No. 4/3, Plot No. 33, Kurumbapet Indl. Estate, Villianur Commune, Pondicherry - 605009	Page: 1 of 1
QUALITY CONTROL	CERTIFICATE OF ANALYSIS	Format No.: F/QCGN/020/05

PACKING MATERIAL

Material Name	5 Ply shipper 390x390x265mm.		
Batch No.	-	GRN No.	SPL/2223/GRN/GPM/00992
Mfg. Date		A.R. No.	SPL/2223/QCG/PMG/01647
Exp. Date		Report Date	06/02/2023
Mfg. by	TRUE CARTONS	Supp. by	TRUE CARTONS
Qty. Received	520.000 NOS	Sample Qty.	8.000 NOS
Retest Date			

SRL	PROPERTY	SPECIFICATION	Actual Observation	RESULT
1	DESCRIPTION	A 5 ply flute vertical corrugated inner unprinted in nature.	A 5 ply flute vertical corrugated inner unprinted in nature.	Complies
2	LENGTH	Between 385 and 395 mm		390 mm
3	BREADTH	Between 385 and 395 mm		385 mm
4	HEIGHT	Between 260 and 270		260
5	BURSTING STRENGTH	Not Less Than 15 kg/cm ²		15.23 kg/cm ²
6	GRAMMAGE	Between 864 and 1056 gsm		988.1 gsm

Result: PASSED

Note:

Remarks: The sample COMPLIES with the prescribed standards as per IH specifications.

ANALYSED BY

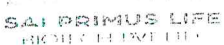
CHECKED BY

APPROVED BY

P. K. S.
06/02/2023

J. J.
06/02/2023

K. V.
06/02/2023

	SAI PRIMUS LIFE BIOTECH PVT. LTD. R.S. No. 4/3, Plot No. 33, Kurumbapet Indl. Estate, Villianur Commune, Pondicherry - 605009		Page: 1 of 1
	QUALITY CONTROL		CERTIFICATE OF ANALYSIS Format No.: F/QCGN/020/05

PACKING MATERIAL

Material Name	3' PLAIN BOPP TAPE		
Batch No.	-	GRN No.	SPL/2526/GRN/GPM/00481
Mfg. Date		A.R. No.	SPL/2526/QCG/PMG/00713
Exp. Date		Report Date	13/06/2025
Mfg. by		Supp. by	DSP PHARMA
Qty. Received	480.000 NOS	Sample Qty.	50.000 NOS
Retest Date			

SRL	PROPERTY	SPECIFICATION	Actual Observation	RESULT
1	DESCRIPTION	Transparent gummed on one side.	Transparent gummed on one side.	Complies
2	WIDTH	Not Less Than 70 mm		72 mm
3	TOTAL GRAMMAGE	Not Less Than 40 gsm		45.6 gsm

Result: PASSED

Note:

Remarks: The sample COMPLIES with the prescribed standards as per IH specifications.

ANALYSED BY

AP
13/06/2025

CHECKED BY

SP
13/06/25

APPROVED BY

AS
13/06/25