


	<b>SAI PRIMUS LIFE BIOTECH PVT LTD</b> Factory: R.S.No. 4/3, Plot No.33, Kurumbapet Industrial Estate, Villianur Commune, Puducherry-605009		Page 1 of 1
	<b>PACKING MATERIAL SPECIFICATION</b>		No. PMS: PPF/GH/A001
	<b>188 MM AMLOPERIN 5MG/5MG PRINTED FOIL</b>		Revision No.: 02
	Item Code: PPF/GH/A001		Review Period: 3 Years
Title:			Effective Date: 22/04/2025

S. No.	TEST	SPECIFICATION	METHOD
1	DESCRIPTION	Aluminium polyester foil printed in 'N' number of colours or as per standard art work.	GTP/PM/001
2	WIDTH	188 mm +/- 0.1 mm	GTP/PM/002
3	COLOUR SCHEME	As per approved sample.	GTP/PM/004
4	TEXT MATTER	As per art work.	GTP/PM/005
5	REGISTRATION	Should be clear	GTP/PM/009
6	PIN HOLES	To be absent.	GTP/PM/007
7	THICKNESS	0.025mm +/- 10%	GTP/PM/002
8	INK LIFTING TEST / SCOTCH	No text matter should get removed with cello tape.	GTP/PM/006
9	TOTAL GSM	Between 66.93 and 78.57 gsm	GTP/PM/003
10	FOIL GSM	Between 62.33 and 73.17 gsm	GTP/PM/003
11	HEAT SEAL LACER COATING	Between 4 and 6 gsm	GTP/PM/003

**HISTORY**


S. No.	Revision Number	Reason for Revision
1	Revision No.: 00	New Specification No PMS: PPF/GH/A001
2	Revision No.: 01	Periodic Revision
3	Revision No.: 02	Periodic Revision

**END OF DOCUMENT**

	Prepared by	Checked by	Approved By
Designation	Executive QC	Sr. Executive QC	Manager QC
Signature			
Date	22/04/2025	22/04/2025	22/04/2025
Department: Quality Control		Date of Issue: 22/04/2025	

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


	SAI PRIMUS LIFE BIOTECH PVT LTD		Page 1 of 1
	Factory: R.S.No. 4/3, Plot No.33, Kurumbapet Industrial Estate, Villianur Commune, Puducherry-605009		No. PMS: PBF/GH/A001
	PACKING MATERIAL SPECIFICATION		Revision No.: 02
	188 MM ALU/ALU BASE FOIL		Review Period: 3 Years
Title:	Item Code: PBF/GH/A001		Effective Date: 28/03/2024

S. No.	TEST	SPECIFICATION	METHOD
1	DESCRIPTION	Plain nonorinted aluminium foil.	GTP/PM/001
2	WIDTH	Between 187 and 189 mm	GTP/PM/002
3	TOTAL THICKNESS	Between 125 and 144	GTP/PM/003
4	TOTAL GSM	Between 233.96 and 272.41 gsm	GTP/PM/003
5	COLOUR SCHEME	As per approved sample.	GTP/PM/004
6	ALUMINIUM THICKNESS	Between 46 and 54	GTP/PM/003
7	PVC THICKNESS	Between 56 and 63.6	GTP/PM/003
8	NUMBER OF SLICES	Not more than three per roll	GTP/PM/018
9	PIN HOLES	To be absent.	GTP/PM/007

**HISTORY**

S. No.	Revision Number	Reason for Revision
1	Revision No.: 00	New Specification No. PMS: PBF/GH/A001
2	Revision No.: 01	Periodic revision
3	Revision No.: 02	Periodic revision

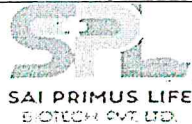
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	Prepared by	Checked by	Approved By
Designation	Executive QC	Sr.Executive QC	Manager QC
Signature			
Date	28/03/2024	28/03/2024	28/03/2024
Department: Quality Control		Date of Issue: 28/03/2024	

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


	<b>SAI PRIMUS LIFE BIOTECH PVT LTD</b> <b>Factory: R.S.No. 4/3, Plot No.33, Kurumbapet Industrial</b> <b>Estáte, Villianur Commune, Puducherry-605009</b>	Page 1 of 1
		No. PMS: PPC/GH/A001
Title:	PACKING MATERIAL SPECIFICATION	Revision No.: 02
	AMLOPERIN 5/5 PRINTED CARTON	Review Period: 3 Years
	Item Code: PPC/GH/A001	Effective Date: 28/04/2024

S. No.	TEST	SPECIFICATION	METHOD
1	NO.OF COLOURS	Pantone 660 C Pantone 4975 C, Pantone 485 C black.	GTP/PM/004
2	TEXT MATTER	As per approved artwork.	GTP/PM/005
3	LENGTH	Between 97mm and 99 mm.	GTP/PM/002
4	WIDTH	Between 45mm and 47 mm.	GTP/PM/002
5	HEIGHT	Between 24 mm and 26 mm.	GTP/PM/002
6	TYPE OF PAPER	ITC cyber XL, UV varnished	GTP/PM/001
7	GRAMMAGE	Between 270 mm and 330 mm.	GTP/PM/003

**HISTORY**


S. No.	Revision Number	Reason for Revision
1	Revision No.: 00	New Specification No. PMS: PPC/GH/A001
2	Revision No.: 01	Periodic revision
3	Revision No.: 02	Periodic revision

**END OF DOCUMENT**

	Prepared by	Checked by	Approved By
Designation	Executive QC	Sr.Executive QC	Manager QC
Signature			
Date	28/04/2024	28/04/2024	28/04/2024
Department: Quality Control		Date of Issue: 28/04/2024	

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

	<b>SAI PRIMUS LIFE BIOTECH PVT LTD</b> <b>Factory: R.S.No. 4/3, Plot No.33, Kurumbapet Industrial Estate, Villianur Commune, Puducherry-605009</b>	Page 1 of 1
		No. PMS: PPI/GH/I001
Title:	PACKING MATERIAL SPECIFICATION	Revision No.: 02
	AMLOPERIN PACKING INSERT	Review Period: 3 Years
	Item Code: PPI/GH/I001	Effective Date: 26/03/2025

S. No.	TEST	SPECIFICATION	METHOD
1	NO OF COLOURS	Pantone 2925 C, 2756 C	GTP/PM/004
2	WIDTH	Between 199 and 201 mm	GTP/PM/002
3	TEXT MATTER	As per approved artwork.	GTP/PM/005
4	TYPE OF PAPER	Maolitho white paper.	GTP/PM/001
5	LENGTH	Between 279 and 281 mm	GTP/PM/002
6	GRAMMAGE	Between 57 and 63 mm	GTP/PM/003

**HISTORY**

S. No.	Revision Number	Reason for Revision
1	Revision No.: 00	New Specification No. PMS: PPI/GH/I001
2	Revision No:01	Periodic revision
3	Revision No:02	Periodic revision


**END OF DOCUMENT**

	Prepared by	Checked by	Approved By
Designation	Executive QC	Sr.Executive QC	Manager QC
Signature			
Date	26/03/2025	26/03/2025	26/03/2025
Department: Quality Control		Date of Issue: 26/03/2025	

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	SAI PRIMUS LIFE BIOTECH PVT LTD Factory: R.S.No. 4/3, Plot No.33, Kurumbapet Industrial Estate, Villianur Commune, Puducherry-605009	Page 1 of 1
	PACKING MATERIAL SPECIFICATION	No. PMS: PPS/SP/P001
Title:	SHRINK SLEEVES (PVC)	Revision No.: 02
	Item Code: PPS/SP/P001	Review Period: 3 Years
		Effective Date: 03/04/2025

S. No.	TEST	SPECIFICATION	METHOD
1	DESCRIPTION	Plain PVC shrink sleeves.	GTP/PM/001
2	LENGTH	Between 288 and 292 mm	GTP/PM/002
3	BREADTH	Between 258 and 262 mm	GTP/PM/002
4	THICKNESS	Between 23.75 and 26.25 micron	GTP/PM/002

**HISTORY**


S. No.	Revision Number	Reason for Revision
1	Revision No.: 00	New Specification No. PMS: PPS/SP/S001
2	Revision No.: 01	Periodic revision
3	Revision No.: 02	Periodic revision

**END OF DOCUMENT**

	Prepared by	Checked by	Approved By
Designation	Executive QC	Sr.Executive QC	Manager QC
Signature	V.P.	Pf	kn
Date	03/04/2025	03/04/2025	03/04/2025
Department: Quality Control		Date of Issue: 03/04/2025	

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	SAI PRIMUS LIFE BIOTECH PVT LTD Factory: R.S.No. 4/3, Plot No.33, Kurumbapet Industrial Estate, Villianur Commune, Puducherry-605009	Page 1 of 1
	PACKING MATERIAL SPECIFICATION	No. PMS: PUS/GH/C001
Title:	5 PLY 390X390X260 MM C/BOXES	Revision No.: 02
	Item Code: PUS/GH/C001	Review Period: 3 Years
		Effective Date: 22/03/2025

S. No.	TEST	SPECIFICATION	METHOD
1	DESCRIPTION	A 5 ply flute vertical corrugated inner unprinted in nature.	GTP/PM/001
2	LENGTH	Between 385 and 395 mm	GTP/PM/002
3	HEIGHT	Between 255 and 265 mm	
4	WIDTH	Between 385 and 395 mm	GTP/PM/002
5	BURSTING STRENGTH	Not less than 15 kg/cm <sup>2</sup>	GTP/PM/012
6	1ST PLY	Between 190 and 210 gsm	GTP/PM/012
7	2ND PLY	Between 142.5 and 157.5 gsm	GTP/PM/012
8	3 RD PLY	Between 190 and 210 gsm	GTP/PM/012
9	4 TH PLY	Between 142.5 and 157.5 gsm	GTP/PM/012
10	5 TH PLY	Between 190 and 210 gsm	GTP/PM/012
11	CUTTING	Should be perfect	GTP/PM/021
12	FLAPS	No gap or overlap between two flap.	GTP/PM/001

## HISTORY

S. No.	Revision Number	Reason for Revision
1	Revision No.: 00	New Specification No. PMS: PUS/GH/C001
2	Revision No.: 01	Periodic revision
3	Revision No.: 02	Periodic revision


## END OF DOCUMENT

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Designation	Executive QC	Sr.Executive QC	Manager QC
Signature	V. P.	Pf	h
Date	22/03/2025	22/03/2025	22/03/2025
Department: Quality Control		Date of Issue: 22/03/2025	

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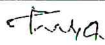


	SAI PRIMUS LIFE BIOTECH PVT LTD Factory: R.S.No. 4/3, Plot No.33, Kurumbapet Industrial Estate, Villianur Commune, Puducherry-605009	Page 1 of 1
	PACKING MATERIAL SPECIFICATION	No. PMS: PPB/SP/B002
Title:	3'GHPL PRINTED BOPP TAPE	Revision No.: 01
	Item Code: PPB/SP/B002	Review Period: 3 Years
		Effective Date: 02/03/2024

S. No.	TEST	SPECIFICATION	METHOD
1	DESCRIPTION	Printed bopp tape.	GTP/PM/001
2	WIDTH	Between 59 and 61 mm	GTP/PM/002
3	GRAMMAGE	Not less than 30 gsm	GTP/PM/003

**HISTORY**


S. No.	Revision Number	Reason for Revision
1	Revision No.: 00	New Specification No. PMS: PPB/SP/B002
2	Revision No.: 01	Periodic revision

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Designation	Executive QC	Sr.Executive QC	Manager QC
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Date	02/03/2024	02/03/2024	02/03/2024
Department: Quality Control		Date of Issue: 02/03/2024	

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		No. PMS: PSR/SP/S001
Title:	PACKING MATERIAL SPECIFICATION	Revision No.: 00
	STRAPPING ROLE	Review Period: 3 Years
	Item Code: PSR/SP/S001	Effective Date: 01/11/2023

S. No.	TEST	SPECIFICATION	METHOD
1	DESCRIPTION	Off white colour roll.	GTP/PM/001
2	WIDTH	Between 11 and 13 mm	GTP/PM/002
3	THICKNESS	Not less than 0.6 mm	GTP/PM/002

**HISTORY**

S. No.	Revision Number	Reason for Revision
1	Revision No.: 00	New Specification No. PMS: PSR/SP/S001


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Designation	Executive QC	Sr.Executive QC	Manager QC
Signature	J.H	Pf	h
Date	01/11/2023	01/11/2023	01/11/2023
Department: Quality Control		Date of Issue: 01/11/2023	

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	<b>SAI PRIMUS LIFE BIOTECH PRIVATE LIMITED</b> R.S. No. 4/3, plot No. 33, Kurumbapet Industrial Estate, Villianur Commune, Pondicherry- 605009	Page 1 of 5	Issued by QA/Date:
	<b>TESTING, APPROVAL AND REJECTION OF PACKING MATERIALS</b>	No.: F/QCGN/026/02	
		Revision No.: 03	
		Review Period: 03 years	
<b>TITLE:</b>	<b>QUALITY CONTROL TEST METHOD (General Test Procedure)</b>	Effective Date: 04/01/2024	


Sr. No.	TEST	METHOD	GTP No.
1.	Description	Take the sample check physically and record the observation.	GTP/PM/001
2.	Appearance	The Aluminium foil/Glassine foil/Bopp Tape / PVC/PVDC foil/Blister foil/Strip foil/Measuring spoon/catch cover/Container with cap/ Alu-Alu. Should be free from black particles, dust particles, oils. Stains, foreign particles & embedded black particles. The carton, Label & Shipper the surface should be free from black spots and dust free. It is check in the light and record the observation.	
3.	Dimension (Length, Width & Height, Core dia. Outer roll diameter	Measure the dimension of the all packaging component by calibrated Scale/Vernier caliper / Micrometer at difference position and record the observation.	GTP/PM/002
	Thickness	Cut the piece of PVC/PVDC foil/PE/ LDPE/Alu. Alu/. Alu. /container/bottle/spoon and measure thickness from micrometer and records the observation. Repeat the observation for 5 times.	
	Grammage	<p>Blister foil: Cut the blister foil 100x100 mm or 50mm x 50 mm piece, take weight then deep the piece in nitric acid for 5 to 10 minutes and separate the VMCH and Aluminium foil and dry it in oven or tissue paper and take weight and calculate the GSM by following formula.</p> $\text{GSM} = \frac{\text{Weight of piece in gram} \times 10^4}{\text{Length(mm)} \times \text{Width(mm)} \text{ or Area}}$ <p>Strip foil: Cut the strip foil piece 100x100 mm or 50mm x 50 mm, take weight on balance, then deep the piece in Nitric acid for 5 to 10 minutes and separate the LDPE and Aluminum foil, dry both layers in oven or by tissue paper then take weight and calculate the GSM of following formula.</p> $\text{GSM} = \frac{\text{Weight of piece in gram} \times 10^4}{\text{Length(mm)} \times \text{Width(mm)} \text{ or Area}}$	GTP/PM/003

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	<b>SAI PRIMUS LIFE BIOTECH PRIVATE LIMITED</b> R.S. No. 4/3, plot No. 33, Kurumbapet Industrial Estate, Villianur Commune, Pondicherry- 605009	Page 2 of 5	Issued by QA/Date:
	<b>TESTING, APPROVAL AND REJECTION OF PACKING MATERIALS</b>	No.: F/QCGN/026/02	Revision No.: 03
<b>TITLE:</b>	<b>QUALITY CONTROL TEST METHOD (General Test Procedure)</b>	Review Period: 03 years	Effective Date: 04/01/2024


	<p><b>PVC/PVDC film:</b> Cut the PVC/PVDC film piece of 100x100 mm or 50 mm x 50 mm, take weight, then deep the PVDC piece (not PVC) in acetone and separate the PVC and PVDC film layers, after separate dry the layers in oven then take the weight and calculate the grammage of separated layers by following formula</p> $\text{GSM} = \frac{\text{Weight of piece in gram} \times 10^4}{\text{Length(mm)} \times \text{Width(mm)} \text{ or Area}}$	
	<p><b>Label/ Carton/Leaflet/Catch Cover</b> Cut the Label/ Carton/Leaflet/ catch cover of 100 mm x 100 mm or 50mm x 50 mm or according to sample size and weight and calculate the GSM by following formula.</p> <p><b>Calculation:</b></p> $\text{GSM} = \frac{\text{Weight of piece in gram} \times 10^4}{\text{Length(mm)} \times \text{Width(mm)} \text{ or Area}}$	
	<p><b>Alu-Alu. Foil (Base Foil):</b> - Cut 50X50 mm or 100X100 mm foil piece and take total GSM after that deep this piece in Acetone for 2 to 3 minutes, PVC is separated by acetone after that deep this piece in 50 % acetic acid solution and boil. After boil alu. foil and opa layer will be separated, dry all layers by oven and tissue paper and take the GSM by Following Formula.</p> $\text{GSM} = \frac{\text{Weight of piece in gram} \times 10^4}{\text{Length(mm)} \times \text{Width(mm)} \text{ or Area}}$	



	<b>SAI PRIMUS LIFE BIOTECH PRIVATE LIMITED</b> R.S. No. 4/3, plot No. 33, Kurumbapet Industrial Estate, Villianur Commune, Pondicherry- 605009	Page 3 of 5	Issued by .....
		No.: F/QCGN/026/02	QA/Date:
TITLE:	<b>TESTING, APPROVAL AND REJECTION OF PACKING MATERIALS</b> <b>QUALITY CONTROL TEST METHOD</b> <b>(General Test Procedure)</b>	Revision No.: 03	
		Review Period: 03 years	
		Effective Date: 07/01/2024	

		<b>Shipper/Shipper Pad</b> Cut the piece of shipper/ shipper pas/ honey comb/ center plate of 100 mm x100 mm or 50mm x 50 mm and weight and deep in warm water and separate the layer, dry in oven and calculate the grammage by following formula. <b>Calculation:</b> $\text{GSM} = \frac{\text{Weight of piece in gram} \times 10^4}{\text{Length(mm)} \times \text{Width(mm)} \text{ or Area}}$	
		<b>Bopp Tape:</b> Cut the Bopp Tape of 100 mm x100 mm or 50mm x 50 mm or according to tape size and observe total grammage (A), then remove the adhesive by using acetone with the help of cotton/ tissue paper, dry and calculate the GSM by following formula (B) <b>Calculation:</b> $\text{GSM} = \frac{\text{Weight of piece in gram} \times 10^4}{\text{Length(mm)} \times \text{Width(mm)} \text{ or Area}}$ Grammage of Adhesive = (A-B)	


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	<b>SAI PRIMUS LIFE BIOTECH PRIVATE LIMITED</b> R.S. No. 4/3, plot No. 33, Kurumbapet Industrial Estate, Villianur Commune, Pondicherry- 605009	Page 4 of 5	Issued by QA/Date:
		No.: F/QCGN/026/02	
	<b>TESTING, APPROVAL AND REJECTION OF PACKING MATERIALS</b>	Revision No.: 03	
		Review Period: 03 years	
<b>TITLE:</b>	<b>QUALITY CONTROL TEST METHOD</b> (General Test Procedure)	Effective Date: 04/01/2024	

Sr. No.	TEST	METHOD	GTP No.
4.	Colour	Take the sample from sample kit and match with approved shade card and record the observation.	GTP/PM/004
5.	Text matter	Take the sample and check the printed text matter with approved artwork and the record observation.	GTP/PM/005
6.	Peel test (Ink adhesion)	Take the sample and affix the transparent cello tape on the printed side and hold for two minutes. After two minutes lift the cello tape from the sample and examine the cello tape for any ink sticking and record the observation. Repeat the observation For 3 times.	GTP/PM/006
7.	Pin holes Test	Take one meter sample, insert into the Pin Hole Tester and switch on the light. Check number of holes and records the observation.	GTP/PM/007
8.	Quality of printing	Take the sample and check Physically for sharpness, legibility & clarity of printing, record the observation	GTP/PM/008
9.	Clarity of impression	Take the sample and check physically the clarity of colour, smudging of printing, and record the observation.	GTP/PM/009
10.	Core used	Take the sample and check the core used is plastic core or paper core. Measure the core size and record the observation.	GTP/PM/010
11.	Type of flute	It is used for shipper/shipper pad, Check the flute type and record the observation.	GTP/PM/011
12.	Bursting Strength	Operate the Bursting Strength apparatus as per SOP and check the strength of shipper and record the observation.	GTP/PM/012
13.	Configuration	Check the configuration of pack size and packing of total qty. and record the observation.	GTP/PM/013
14.	Weight	Take the sample and measure the weight of the sample on the weighing balance and record the observation.	GTP/PM/014
15.	Overflow capacity	Fill the container with water upto overflow. Transfer the water into A class measuring cylinder. Note down the lower level of water and record the observation.	GTP/PM/015
16.	Grain direction	A-Take the sample one by one deep in water and check the direction of label. The direction of label should be outside horizontal the label and record the observation. B-Take the sample one by one Vertical folding and check the direction of carton. The direction of carton should be perpendicular to the vertical creases of the carton and record the observation. C-Take the sample one by one horizontal folding and check the direction of carton. The direction of carton should be horizontal to the carton and record	GTP/PM/016

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		No.: F/QCGN/026/02	
	<b>TESTING, APPROVAL AND REJECTION OF PACKING MATERIALS</b>	Revision No.: 03	
		Review Period: 03 years	
<b>TITLE:</b>	<b>QUALITY CONTROL TEST METHOD<sup>o</sup></b> (General Test Procedure)	Effective Date: 04/01/2024	

		the observation	
<b>Sr. No.</b>	<b>TEST</b>	<b>METHOD</b>	<b>GTP No.</b>
17.	<b>Design/Style</b>	<p>A-Take the sample and check the sample of design/style of carton. Tuck-in-type top and lock bottom of carton and record the observation.</p> <p>B-Take the sample and check the sample of design/style of carton. The carton should be double/both side open flap lock of carton and record the observation.</p> <p>B-Take the sample and check the sample of design/style of carton. The carton should be one side auto lock &amp; other side open flap lock of carton and record the observation.</p>	GTP/PM/017
18.	<b>Pack Size</b>	Check the pack size of each carton /shipper/foil/catch cover/ label/ spoon/bottle/container/cap/dropper and pack of total qty. and record the observation.	GTP/PM/018
19.	<b>Identification of PVDC</b>	Moisten the PVDC film with Morpholine solution, A brownish orange colour indicates the presence of PVDC.	GTP/PM/019
20.	<b>Pasting</b>	Take the sample check the pasting of the carton, no sticking & extra gum between the carton and record the observation.	GTP/PM/0020
21.	<b>Cutting &amp; Creasing</b>	Take the sample check the cutting of carton & Creasing of carton with matching of the specimen and record the observation.	GTP/PM/0021
22.	<b>Roll Winding</b>	Take the roll, observe visually winding direction of roll, unwinding direction should as per approved artwork and No. of joints should not more than 2 per rolls and marked with red tape and record the observation	GTP/PM/0022
23.	<b>Die Cut constriction</b>	Take the sample observe the die cuttings of the carton, should be match as per approved specimen and record the observation	GTP/PM/0023
24.	<b>Carton formation</b>	Take the sample, make the carton box style and observe, it should be satisfactory.	GTP/PM/0024

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QUALITY CONTROL	CERTIFICATE OF ANALYSIS	
PACKING MATERIAL		
Material Name	188MM AMLOPERIN 5 MG /5 MG PRINTER FOIL	
Batch No.	-	GRN No. GHP/2021/GRO/GPM/00006
Mfg. Date		A.R. No. GHP/2021/QCG/PMG/00011
Exp. Date		Report Date 01/08/2020
Mfg. by	ATHARV FOIL INDUSTRIES	Supp. by
Qty. Received	55.160 KGS	Sample Qty. 0.020 KGS
Retest Date		

SR	PROPERTY	SPECIFICATION	Actual Observation	RESULT
1	DESCRIPTION	Aluminium polyester foil printed in 'N' number of colours or as per standard art work	Aluminium polyester foil printed in 'N' number of colours or as per standard art work	Complies
2	PIN HOLE TEST	To be absent.	To be absent.	Complies
3	INK LIFTING TEST/ SCOTCH TEST	No text matter should get removed with cello tape.	No text matter should get removed with cello tape.	Complies
4	DIMENSION IN mm			
	4.1 THICKNESS	0.025 mm $\pm$ 10%	0.025 mm	Complies
	4.2 WIDTH	188 mm $\pm$ 0.1 mm.	188 mm	Complies
5	GRAMMAGE			
	5.1 FOIL GSM	Between 62.33 and 73.17 gsm		72.4 gsm
	5.2 SEAL LAYER COATING	Between 4 and 6 gsm		5.6 gsm
	5.3 TOTAL GSM	Between 66.93 and 78.57 gsm		78 gsm
6	TEXT MATTER	As per art work (English/ French)	As per art work (English/ French)	Complies
7	COLOUR SCHEME	Pantone 660 C, 4975 C	Pantone 660 C, 4975 C	Complies
8	REGISTRATION	Should be clear.	Should be clear.	Complies

Result: PASSED

Note:

Remarks: The sample COMPLIES with the prescribed standards as per IH specifications.

ANALYSED BY  
*J. K. Jeyaraj*  
01/08/2020

CHECKED BY  
*J. K. Jeyaraj*  
01/08/2020

APPROVED BY  
*M. N. N. N. N.*  
01/08/2020

	<b>SAI PRIMUS LIFE BIOTECH PVT. LTD.</b> R.S. No. 4/3, Plot No. 33, Kurumbapet Indl. Estate, Villianur Commune, Pondicherry - 605009	Page: 1 of 1
<b>QUALITY CONTROL</b>	<b>CERTIFICATE OF ANALYSIS</b>	Format No.: F/QCGN/020/05

PACKING MATERIAL			
Material Name	188 MM ALU-ALU BASE FOIL		
Batch No.		GRN No.	GHP/2324/GRO/GPM/00005
Mfg. Date		A.R. No.	GHP/2324/QCG/PMG/00008
Exp. Date		Report Date	13/09/2023
Mfg. by	ALFA BIOMED	Supp. by	
Qty. Received	262.000 KGS	Sample Qty.	0.150 KGS
Retest Date			

SRL	PROPERTY	SPECIFICATION	Actual observation	RESULT
1	DESCRIPTION	Plain/nonprinted (text matter) aluminum foil	Plain/nonprinted (text matter) aluminum foil	Complies
2	COLOUR SCHEME	As per approved sample	As per approved sample	Complies
3	EXTENSION IN mm			
3.1	WIDTH	Between 187 and 189 mm		188 mm
3.2	LENGTH	Between 175 and 184 µ		138 µ
3.3	ALUMINUM THICKNESS	Between 46 and 54 µ		51 µ
3.4	PVC THICKNESS	Between 56 and 63.6 µ		61 µ
4	TOTAL GSM	Between 233.96 and 272.41 gsm		252.8 gsm
5	NUMBER OF SLICES	Not more than three per roll	Not more than three per roll	Complies
6	PIN HOLE TEST	To be Absent	Absent	Complies

Result: PASSED		
Note:		
Remarks: The sample COMPLIES with the prescribed standards as per IH specifications.		
ANALYSED BY <i>Praba</i> 13/09/2023	CHECKED BY <i>[Signature]</i> 13/09/2023	APPROVED BY <i>[Signature]</i> 13/09/2023



SAI PRIMUS LIFE BIOTECH PVT. LTD.	<b>SAI PRIMUS LIFE BIOTECH PVT. LTD.</b> R.S. No. 4/3, Plot No. 33, Kurumbapet Indl. Estate, Villianur Commune, Pondicherry - 605009	Page: 1 of 1
QUALITY CONTROL	CERTIFICATE OF ANALYSIS	Format No.: F/QCGN/020/05

PACKING MATERIAL			
Material Name	PTD CARTON AMLOPERIN 5 MG /5 MG		
Batch No.	-	GRN No.	GHP/1920/GRO/GPM/00004
Mfg. Date		A.R. No.	GHP/1920/QCG/PMG/00004
Exp. Date		Report Date	18/04/2020
Mfg. by	GENERIC HEALTHCARE PVT	Supp. by	
Qty. Received	134450.000 NOS	Sample Qty.	8.000 NOS
Retest Date			

	SPECIFICATION	Actual Observation	RESULT
1. NUMBER OF COLOURS	Pantone 660 C, 4975 C, 485 C, Black.	Pantone 660 C, 4975 C, 485 C, Black.	Complies
2. TEXT MATTER	As per approved art work. (French/English)	As per approved art work. (French/English)	Complies
3. CLEANLINESS OF CARTON	Complies	Complies	Complies
4. DIMENSION IN mm			
4.1 Length	Between 97 and 99 mm		99 mm
4.2 Width	Between 45 and 47 mm		46 mm
4.3 Height	Between 24 and 26 mm		25 mm
5. TYPE OF PAPER	ITC Cyber XL Board, UV Varnished.	ITC Cyber XL Board, UV Varnished.	Complies
6. GRAMMAGE	Between 270 and 330 gsm		300 gsm

Result: PASSED		
Remarks: The sample COMPLIES with the prescribed standards as per IH specifications.		
ANALYSED BY J. K. S. S. 18/04/2020	CHECKED BY J. K. S. S. 18/04/2020	APPROVED BY J. K. S. S. 18/04/2020

**SAI PRIMUS LIFE BIOTECH PVT. LTD.**R.S. No. 4/3, Plot No. 33, Kurumbapet Indl. Estate,  
Villianur Commune, Pondicherry - 605009

Page: 1 of 1

**QUALITY  
CONTROL****CERTIFICATE OF ANALYSIS**Format No.:  
F/QCGN/020/05**PACKING MATERIAL**

Material Name	Amloperin packing inserts		
Batch No.	-	GRN No.	SPL/2021/GRN/GPM/00547
Mfg. Date		A.R. No.	SPL/2021/QCG/PMG/00830
Exp. Date		Report Date	07/01/2021
Mfg. by	DAYAL & ASSOCIATES PVT LTD	Supp. by	Dayal & Associates Pvt.
Qty. Received	9200.000 NOS	Sample Qty.	3.000 NOS
Recd. Date			

NO. PROPERTY	SPECIFICATION	Actual Observation	RESULT
1. No. of colours	Pantone 2925C, 2756C.	Pantone 2925C, 2756C.	Complies
2. Text Matter	As per approved artwork. (English/French)	As per approved artwork. (English/French)	Complies
3. Type of Paper	Maplitho white paper.	Maplitho white paper.	Complies
4. Length	Between 279 and 281 mm		280 mm
5. Width	Between 199 and 201 mm		200 mm
6. Weight	Between 57 and 63 gsm		60.2 gsm

TEST PASSED

Notes:


Remarks: The sample COMPLIES with the prescribed standards as per IN specifications.

ANALYSED BY

CHECKED BY

APPROVED BY

J. L. S.  
07/01/2021JH  
07/01/2021H. L. S.  
07/01/2021

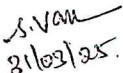
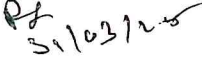
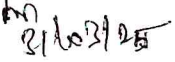
	<b>SAI PRIMUS LIFE BIOTECH PVT. LTD.</b> R.S. No. 4/3, Plot No. 33, Kurumbapet Indl. Estate, Villianur Commune, Pondicherry - 605009	Page: 1 of 1
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<b>QUALITY CONTROL</b>	<b>CERTIFICATE OF ANALYSIS</b>	Format No.: F/QCGN/020/05
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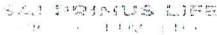
<b>PACKING MATERIAL</b>
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Material Name	260 X290mm SHRINK SLEEVES (PVC)		
Batch No.	-	GRN No.	SPL/2425/GRN/GPM/02123
Mfg. Date		A.R. No.	SPL/2425/QCG/PMG/03403
Exp. Date		Report Date	31/03/2025
Mfg. by		Supp. by	DSP PHARMA
Qty. Received	20000.000 NOS	Sample Qty.	315.000 NOS
Retest Date			

SRL	PROPERTY	SPECIFICATION	Actual Observation	RESULT
1	DESCRIPTION	Plain PVC shrink sleeves.	Plain PVC shrink sleeves.	Complies
2	LENGTH	Between 288 and 292 mm		288 mm
3	BREATH	Between 258 and 262 mm		262 mm
4	THICKNESS	Between 23.75 and 26.25 micron		26 micron

Result: PASSED Note:		
Remarks: The sample COMPLIES with the prescribed standards as per IH specifications.		
ANALYSED BY  31/03/25	CHECKED BY  31/03/25	APPROVED BY  31/03/25



	<b>SAI PRIMUS LIFE BIOTECH PVT. LTD.</b> R.S. No. 4/3, Plot No. 33, Kurumbapet Indl. Estate, Villianur Commune, Pondicherry - 605009	Page: 1 of 1
<b>QUALITY CONTROL</b>	<b>CERTIFICATE OF ANALYSIS</b>	Format No.: F/QCGN/020/05

### PACKING MATERIAL

Material Name	5 PLY 390X390X260 MM C/BOXES		
Batch No.	-	GRN No.	GHP/1920/GRO/GPM/00003
Mfg. Date		A.R. No.	GHP/1920/QCG/PMG/00003
Exp. Date		Report Date	18/04/2020
Mfg. by	ANAND PACKAGING	Supp. by	
Qty. Received	542.000 NOS	Sample Qty.	2.000 NOS
Retest Date			

SRI PROPERTY	SPECIFICATION	Actual Observation	RESULT
1 DESCRIPTION	A 5 Ply flute vertical corrugated inner unprinted in nature.	A 5 Ply flute vertical corrugated inner unprinted in nature.	Complies
2 DIMENSION IN mm			
2.1 LENGTH	Between 385 and 395 mm		390 mm
2.2 WIDTH	Between 385 and 395 mm		390 mm
2.3 HEIGHT	Between 255 and 265 mm		260 mm
3 BURSTING STRENGTH	Not Less Than 15 Kg/cm <sup>2</sup>		17.28 Kg/cm <sup>2</sup>
4 GRAMMAGE			
4.1 1st PLY	Between 190 and 210 gm/m <sup>2</sup>		191.6 gm/m <sup>2</sup>
4.2 2st PLY	Between 142.5 and 157.5 gm/m <sup>2</sup>		155.3 gm/m <sup>2</sup>
4.3 3st PLY	Between 190 and 210 gm/m <sup>2</sup>		192.9 gm/m <sup>2</sup>
4.4 4st PLY	Between 142.5 and 157.5 gm/m <sup>2</sup>		156.8 gm/m <sup>2</sup>
4.5 5st PLY	Between 190 and 210 gm/m <sup>2</sup>		195.5 gm/m <sup>2</sup>
5 CUTTING	Should be perfect	Should be perfect	Complies
6 FLAPS	No gap or overlap between two flap	No gap or overlap between two flap	Complies

Result: PASSED

Note:

Remarks: The sample COMPLIES with the prescribed standards as per IH specifications.

ANALYSED BY

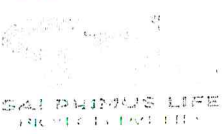
CHECKED BY

APPROVED BY

*J. K. S.*  
18/04/2020

*CH*  
18/04/2020

*AN*  
18/04/2020

	<b>SAI PRIMUS LIFE BIOTECH PVT. LTD.</b> R.S. No. 4/3, Plot No. 33, Kurumbapet Indl. Estate, Villianur Commune, Pondicherry - 605009		Page: 1 of 1
	<b>QUALITY CONTROL</b>		<b>CERTIFICATE OF ANALYSIS</b> Format No.: F/QCGN/020/05

### PACKING MATERIAL

Material Name	2.5' GHPL PRINTED BOPP TAPE		
Batch No.	-	GRN No.	SPL/2526/GRN/GPM/00536
Mfg. Date		A.R. No.	SPL/2526/QCG/PMG/00796
Exp. Date		Report Date	28/06/2025
Mfg. by		Supp. by	SHYAAM PACKAGES
Qty. Received	445.000 NOS	Sample Qty.	50.000 NOS
Retest Date			

SRL	PROPERTY	SPECIFICATION	Actual Observation	RESULT
1	DESCRIPTION	printed bopp tape	printed bopp tape	Complies
2	WIDTH	Between 59 and 61 mm		61 mm
3	GRAMMAGE	Not Less Than 30 gsm		42 gsm

Result: PASSED

Note:

Remarks: The sample COMPLIES with the prescribed standards as per IH specifications.

ANALYSED BY

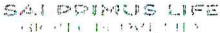
CHECKED BY

APPROVED BY

*[Signature]*  
28/06/2025

*[Signature]*  
28/06/25

*[Signature]*

	<b>SAI PRIMUS LIFE BIOTECH PVT. LTD.</b> R.S. No. 4/3, Plot No. 33, Kurumbapet Indl. Estate, Villianur Commune, Pondicherry - 605009	Page: 1 of 1
<b>QUALITY CONTROL</b>	<b>CERTIFICATE OF ANALYSIS</b>	Format No.: F/QCGN/020/05

PACKING MATERIAL			
Material Name	Strapping role(width 12mm ,Thickness 0.6mm) .		
Batch No.	-	GRN No.	SPL/2425/GRN/GPM/00833
Mfg. Date		A.R. No.	SPL/2425/QCG/PMG/01381
Exp. Date		Report Date	13/09/2024
Mfg. by	DSP PHARMA	Supp. by	DSP PHARMA
Qty. Received	20.000 NOS	Sample Qty.	4.000NOS
Retest Date			

SRL	PROPERTY	SPECIFICATION	Actual Observation	RESULT
1	DESCRIPTION	off white colour roll.	off white colour roll.	Complies
2	WIDTH	Between 11 and 13 mm		12 mm
3	THICKNESS	Not Less Than 0.6 mm		0.6 mm

Result: PASSED

Note:

Remarks:The sample COMPLIES with the prescribed standards as per IH specifications.

ANALYSED BY

CHECKED BY

APPROVED BY

*Truja*  
13/09/2024

*PR*  
13/09/24

*PR*  
13/09/24