
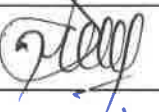

	<b>Safetab Life Science</b> <b>Puducherry</b>			<b>MASTER COPY</b>
	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Material</b>	<b>GENFORTE SALES PRINTED OUTER CARTON</b>			
<b>Specification No.</b>	SPEC-PMG00068-01	<b>Revision No.</b>	01	<b>Item Code:</b> PMG00068
<b>Supersedes</b>	SPEC-PMG00068-00	<b>Effective Date</b>	30/06/2025	<b>Page No.:</b> 1 of 3

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.	Storage condition	Store in room temperature.
2.	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.	Total Quantity of sample required for analysis	5 number of Cartons.
4.	Quantity of reserve sample	Not applicable.
5.	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.	Retest period	24 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	26/06/2025	27/06/2025	28/06/2025

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**Puducherry**


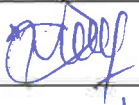

**PACKING MATERIAL SPECIFICATION**

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<b>Name of Material</b>	<b>GENFORTE SALES PRINTED OUTER CARTON</b>			
<b>Specification No.</b>	SPEC-PMG00068-01	<b>Revision No.</b>	01	<b>Item Code:</b> PMG00068
<b>Supersedes</b>	SPEC-PMG00068-00	<b>Effective Date</b>	30/06/2025	<b>Page No.:</b> 2 of 3


S.NO	TEST (s)	SPECIFICATION (s)
1	*Description	300 Gsm Cyber XL board printed carton with UV varnish and self-bottom locking and top opening type and printing should be as per standard, approved text, design and colour scheme.
2	Dimensions: Length Breadth Height	181±2.0mm (179 to 183 mm) 65±2.0mm (63 to 67 mm) 96±2.0mm (94 to 98 mm)
3	Total Grammage	285.0 - 315.0 g/sq.m
4	*Text matter	Should comply with approved Artwork or shade card.
5	*Colour	Should comply with approved shade card.
6	*Printing Quality	Should be free from dots, colour variation and foreign particles.
7	*Pasting Quality	Should comply
8	Cleanliness check	Should be free from dirty, mutilated, torn or stained.

**Remarks: The above \* Marked tests are to be performed while retesting the material.**

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	26/06/2025	27/06/2025	28/06/2025

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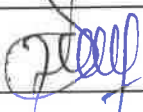

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	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Material</b>	<b>GENFORTE SALES PRINTED OUTER CARTON</b>			
<b>Specification No.</b>	SPEC-PMG00068-01	<b>Revision No.</b>	01	<b>Item Code:</b> PMG00068
<b>Supersedes</b>	SPEC-PMG00068-00	<b>Effective Date</b>	30/06/2025	<b>Page No.:</b> 3 of 3

**REVISION HISTORY:**


Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PMG00068-00	i) Periodic review ii) Specification numbering procedure revised as per SOP No: ST/QC/058.	ST/CC/23/063	04-12-2023
SPEC-PMG00068-01	Dimension has been changed as per Revision of Artwork.	ST/CC/25/145	30/06/2025

**\*\* END OF THE DOCUMENT \*\***




Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
<b>Designation</b>	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
<b>Signature</b>			
<b>Date</b>	26/06/2025	27/06/2025	28/06/2025


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	<b>Safetab Life Science</b> <b>Puducherry</b>		<b>MASTER COPY</b>	
	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Material</b>	<b>GENFORTE SALES PRINTED OUTER CARTON</b>			
<b>STP No.</b>	STP-PMG00068-01	<b>Revision No.</b>	01	<b>Item Code:</b> PMG00068
<b>Supersedes</b>	STP-PMG00068-00	<b>Effective Date</b>	30/06/2025	<b>Page No.:</b> 1 of 3


<b>1. DESCRIPTION:</b>  <b>2. DIMENSIONS:</b>  <b>Length:</b>  Measure the length (in mm) of 5 cartons individually and take the average.  <b>Breadth:</b>  Measure the breadth (in mm) of 5 cartons individually and take the average.  <b>Height:</b>  Measure the Height (in mm) of 5 cartons individually and take the average.  <b>3. TOTAL GRAMMAGE:</b>  Cut the cartons and weigh the piece (W gms) and calculate the Grammage (GSM) using the following formula. Check the 5 cartons individually and take the average.  <b>CALCULATION:</b>  $\text{GSM} = \frac{\text{W (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$  <b>4. TEXT MATTER:</b>  Check the text matter in comparison with approved Artwork or shade card.
---

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	26/06/2025	27/06/2025	28/06/2025

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	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Material</b>	<b>GENFORTE SALES PRINTED OUTER CARTON</b>			
<b>STP No.</b>	STP-PMG00068-01	<b>Revision No.</b>	01	<b>Item Code:</b> PMG00068
<b>Supersedes</b>	STP-PMG00068-00	<b>Effective Date</b>	30/06/2025	<b>Page No.:</b> 2 of 3

<b>5. COLOUR:</b>  Check the colour in comparison with approved shade card.
<b>6. PRINTING QUALITY:</b>  Check the printing Quality randomly and free from dots, colour variation and foreign particles.
<b>7. PASTING QUALITY:</b>  Check the pasting Quality in randomly.
<b>8. CLEANLINESS CHECK:</b>  Check the cleanliness of the cartons. The test passes if the cartons are not dirty, mutilated, torn or stained.




Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	26/06/2025	27/06/2025	28/06/2025

	<b>Safetab Life Science</b> <b>Puducherry</b>		<b>MASTER COPY</b>	
	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Material</b>	<b>GENFORTE SALES PRINTED OUTER CARTON</b>			
<b>STP No.</b>	STP-PMG00068-01	<b>Revision No.</b>	01	<b>Item Code:</b> PMG00068
<b>Supersedes</b>	STP-PMG00068-00	<b>Effective Date</b>	30/06/2025	<b>Page No.:</b> 3 of 3

**REVISION HISTORY:**

STP No.	Reason for Review	Change control No.	Effective Date
STP-PMG00068-00	i) Periodic review ii) STP numbering procedure revised as per SOP No: ST/QC/058.	ST/CC/23/063	04-12-2023
STP-PMG00068-01	Dimension has been changed as per Revision of Artwork.	ST/CC/25/145	30/06/2025


**\*\* END OF THE DOCUMENT \*\***

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	26/06/2025	27/06/2025	28/06/2025




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	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Material</b>	<b>GENFORTE SALES PRINTED FOIL</b>			
<b>Specification No.</b>	SPEC-PMG00067-00	<b>Revision No.</b>	00	<b>Item Code:</b> PMG00067
<b>Supersedes</b>	PMSG00067-00	<b>Effective Date</b>	30/11/2023	<b>Page No.:</b> 1 of 3

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.0	Storage condition	Store in below 30°C.
2.0	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.0	Total Quantity of sample required for analysis	1 meter of foil from each roll.
4.0	Quantity of reserve sample	Not applicable.
5.0	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.0	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.0	Retest period	12 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>S.PALANICHAMY</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst.Manager-QC</b>	<b>Asst.Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	28/11/2023	29/11/2023	30/11/2023


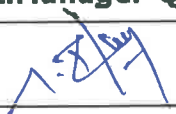

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	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Material</b>	<b>GENFORTE SALES PRINTED FOIL</b>			
<b>Specification No.</b>	SPEC-PMG00067-00	<b>Revision No.</b>	00	<b>Item Code:</b> PMG00067
<b>Supersedes</b>	PMSG00067-00	<b>Effective Date</b>	30/11/2023	<b>Page No.:</b> 2 of 3

S.NO	TEST (s)	SPECIFICATION (s)
1.0	*Description	0.025mm thickness, 172mm Aluminium blister foil and printing should be as per standard, approved text, design and colour scheme.
2.0	<b>Dimensions:</b> Width Thickness	172±2.0mm (170 to 174 mm) 0.025±0.003mm (0.022 to 0.028 mm)
3.0	Total Grammage	63.0 – 78.0 g/sq.m
4.0	Peel test	Should comply
5.0	*Text matter	Should comply with approved Artwork or approved shade card.
6.0	*Colour	Should comply with approved shade card.
7.0	Pinholes	Should be absent
8.0	Winding direction	Should comply with approved artwork.
9.0	*Printing Quality	Should be free from dots, colour variation and Foreign particles.
10.0	Cleanliness check	Should be free from dirty, mutilated, torn or stained.


**Remarks: The above \* Marked tests are to be performed while retesting the material.**

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>S.PALANICHAMY</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst.Manager-QC</b>	<b>Asst.Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	28/11/2023	29/11/2023	30/11/2023

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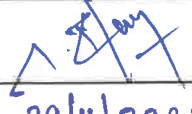



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	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Material</b>	<b>GENFORTE SALES PRINTED FOIL</b>			
<b>Specification No.</b>	SPEC-PMG00067-00	<b>Revision No.</b>	00	<b>Item Code:</b> PMG00067
<b>Supersedes</b>	PMSG00067-00	<b>Effective Date</b>	30/11/2023	<b>Page No.:</b> 3 of 3

**REVISION HISTORY:**


Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PMG00067-00	(i) Periodic review. (ii) Specification numbering procedure revised as per SOP No. ST/QC/058.	ST/CC/23/063	30/11/2023

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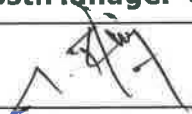

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	C.K.SARAVANAN	S.PALANICHAMY	S.MARAN
<b>Designation</b>	Asst.Manager-QC	Asst.Manager-QC	AGM-QA
<b>Signature</b>			
<b>Date</b>	28/11/2023	29/11/2023	30/11/2023

Format No: ST/QC/058:A1

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	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Material</b>	<b>GENFORTE SALES PRINTED FOIL</b>			
<b>STP No.</b>	STP-PMG00067-00	<b>Revision No.</b>	00	<b>Item Code:</b> PMG00067
<b>Supersedes</b>	PMTG00067-00	<b>Effective Date</b>	30/11/2023	<b>Page No.:</b> 1 of 3

<b>1.0 DESCRIPTION:</b>	<p>0.025mm thickness, 172mm Aluminium blister foil and printing should be as per standard, approved text, design and colour scheme.</p>
<b>2.0 DIMENSIONS:</b>	<p><b>Width:</b></p> <p>Measure the width (in mm) of the foil randomly.</p> <p><b>Thickness:</b></p> <p>Measure the thickness (in mm) of the foil randomly.</p> <p>Cut a piece of 5cm x 5cm of the foil and soak the piece of foil in Con.Nitric acid for 20 minutes. Wash the foil in tap water. Remove the foil and separate aluminium and HSL (Heat seal Lacquer) layer. Dry the pieces using a cloth. Weigh the aluminium and HSL (Heat seal Lacquer) layer separately. Calculate the thickness of aluminium from the formula,</p> $\text{GSM of Aluminium layer} = \frac{W \times 100 \times 100}{5 \times 5}$ $\text{Aluminium thickness} = \frac{B}{2.71 \times 1000}$ <p>Where,  W = Weight of the Aluminium layer.  B = Grammage of Aluminium layer.</p>
<b>3.0 TOTAL GRAMMAGE:</b>	<p>Cut a perfect square of 5cm x 5cm of the foil and weigh the piece (W gms) and calculate the total Grammage (GSM) using the following formula. Check the Aluminium blister foil randomly and take the average.</p>


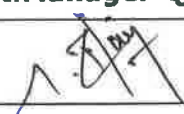

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	S.PALANICHAMY	S.MARAN
Designation	Asst. Manager-QC	Asst.Manager-QC	AGM-QA
Signature			
Date	28/11/2023	29/11/2023	30/11/2023

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	<b>STANDARD TESTING PROCEDURE</b>		
<b>Name of Material</b>	<b>GENFORTE SALES PRINTED FOIL</b>		
<b>STP No.</b>	STP-PMG00067-00	<b>Revision No.</b>	00
<b>Supersedes</b>	PMTG00067-00	<b>Effective Date</b>	30/11/2023
		<b>Item Code:</b> PMG00067	
		<b>Page No.:</b> 2 of 3	

	<b>CALCULATION:</b>  $\text{GSM} = \frac{\text{W (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$
<b>4.0</b>	<b>PEEL TEST:</b>  Place a length of cellotape across the printed/coated surface of the test piece so that all the colour/coating are included. Press the tape onto the surface firmly using your thumb. Steadily pull the tape away from the printed/coated surface. Inspect both the surface for any ink removal.
<b>5.0</b>	<b>TEXT MATTER:</b>  Check the text matter in comparison with approved Artwork or approved shade card.
<b>6.0</b>	<b>COLOUR:</b>  Check the colour in comparison with approved shade card.
<b>7.0</b>	<b>PIN HOLES:</b>  Check the Aluminium blister foil by placing the foil sample in pinholes tester and check under light for pinholes.
<b>8.0</b>	<b>WINDING DIRECTION:</b>  Check the winding direction to confirm with the artwork.
<b>9.0</b>	<b>PRINTING QUALITY:</b>  Check the printing Quality randomly and free from dots, colour variation and foreign particles.




Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	S.PALANICHAMY	S.MARAN
Designation	Asst. Manager-QC	Asst. Manager-QC	AGM-QA
Signature			
Date	28/11/2023	29/11/2023	30/11/2023

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	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Material</b>	<b>GENFORTE SALES PRINTED FOIL</b>			
<b>STP No.</b>	STP-PMG00067-00	<b>Revision No.</b>	00	<b>Item Code:</b> PMG00067
<b>Supersedes</b>	PMTG00067-00	<b>Effective Date</b>	30/11/2023	<b>Page No.:</b> 3 of 3

<b>10.0 CLEANLINESS CHECK:</b>  Check the cleanliness of the foils. The test passes if the foils are not dirty, mutilated, torn or stained.  <b>REVISION HISTORY:</b>												
	<table border="1"> <thead> <tr> <th>STP No.</th> <th>Reason for Review</th> <th>Change control No.</th> <th>Effective Date</th> </tr> </thead> <tbody> <tr> <td>STP-PMG00067-00</td> <td>           (i) Periodic review.             (ii) STP numbering procedure revised as per SOP No. ST/QC/058.         </td> <td>ST/CC/23/063</td> <td>30/11/2023</td> </tr> </tbody> </table>	STP No.	Reason for Review	Change control No.	Effective Date	STP-PMG00067-00	(i) Periodic review.  (ii) STP numbering procedure revised as per SOP No. ST/QC/058.	ST/CC/23/063	30/11/2023			
STP No.	Reason for Review	Change control No.	Effective Date									
STP-PMG00067-00	(i) Periodic review.  (ii) STP numbering procedure revised as per SOP No. ST/QC/058.	ST/CC/23/063	30/11/2023									
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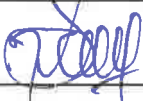

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	S.PALANICHAMY	S.MARAN
Designation	Asst. Manager-QC	Asst.Manager-QC	AGM-QA
Signature			
Date	28/11/2023	29/11/2023	30/11/2023

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	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Material</b>	<b>GENFORTE LEAFLET</b>			
<b>Specification No.</b>	SPEC-PMG00070-00	<b>Revision No.</b>	00	<b>Item Code:</b> PMG00070
<b>Supersedes</b>	PMSG00070-01	<b>Effective Date</b>	30/06/2025	<b>Page No.:</b> 1 of 3

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.	Storage condition	Store in room temperature.
2.	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.	Total Quantity of sample required for analysis	5 number of Leaflets.
4.	Quantity of reserve sample	Not applicable.
5.	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.	Retest period	12 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	26/06/2025	27/06/2025	28/06/2025




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<b>Name of Material</b>	<b>GENFORTE LEAFLET</b>		
<b>Specification No.</b>	SPEC-PMG00070-00	<b>Revision No.</b>	00
<b>Supersedes</b>	PMSG00070-01	<b>Effective Date</b>	30/06/2025
		<b>Item Code:</b>	PMG00070
		<b>Page No.:</b>	2 of 3

S.NO	TEST (s)	SPECIFICATION (s)
1	*Description	60GSM Maplitho paper printed in Blue colour with 4 foldings.
2	Dimensions Length Height	140±2.0mm (138 to 142 mm) 240±2.0mm (238 to 242 mm)
3	Total Grammage	Not less than 60.0 g/sq.m
4	*Text matter	Should comply with approved Artwork or shade card.
5	*Colour	Should comply with approved shade card.
6	*Printing quality	Should be free from dots, colour variation and foreign particles.
7	Cleanliness check	Should be free from dirty, mutilated, torn or stained.


**Remarks:** The above \* Marked tests are to be performed while retesting the material.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	26/06/2025	27/06/2025	28/06/2025

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	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Material</b>	<b>GENFORTE LEAFLET</b>			
<b>Specification No.</b>	SPEC-PMG00070-00	<b>Revision No.</b>	00	<b>Item Code:</b> PMG00070
<b>Supersedes</b>	PMSG00070-01	<b>Effective Date</b>	30/06/2025	<b>Page No.:</b> 3 of 3

**REVISION HISTORY:**

Specification No.	Reason for Review	Change control No.	Effective Date
PMSG00070-00	New Specification prepared.	NA	04-12-2020
PMSG00070-01	Dimension and Total grammage changed.	ST/CC/22/280	05-01-2023
SPEC-PMG00070-00	Dimension has been changed as per Revision of Artwork.	ST/CC/25/145	30/06/2025

**\*\* END OF THE DOCUMENT \*\***

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	26/06/2025	27/06/2025	28/06/2025

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**Safetab Life Science**  
Puducherry

**STANDARD TESTING PROCEDURE**

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<b>Name of Material</b>	<b>GENFORTE LEAFLET</b>			
<b>STP No.</b>	STP-PMG00070-00	<b>Revision No.</b>	00	<b>Item Code:</b> PMG00070
<b>Supersedes</b>	NIL	<b>Effective Date</b>	30/06/2025	<b>Page No.:</b> 1 of 3

<b>1. DESCRIPTION:</b>	60GSM Maplitho paper printed in Blue colour with 4 foldings.
<b>2. DIMENSIONS:</b>	<p><b>Length:</b></p> <p>Measure the length (in mm) of the leaflet randomly and take the average.</p> <p><b>Height:</b></p> <p>Measure the height (in mm) of the leaflet randomly and take the average.</p>
<b>3. TOTAL GRAMMAGE:</b>	<p>Measure the dimensions of leaflets. Weigh the leaflet (W gms) and calculate the total Grammage (GSM) using the following formula. Check the 5 leaflets individually and take the average.</p> <p><b>CALCULATION:</b></p> $\text{GSM} = \frac{\text{W (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$
<b>4. TEXT MATTER:</b>	Check the text matter in comparison with approved Artwork or shade card.
<b>5. COLOUR:</b>	Check the colour in comparison with approved shade card.


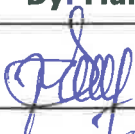

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	26/06/2025	27/06/2025	28/06/2025

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<b>Name of Material</b>	<b>GENFORTE LEAFLET</b>			
<b>STP No.</b>	STP-PMG00070-00	<b>Revision No.</b>	00	<b>Item Code:</b> PMG00070
<b>Supersedes</b>	NIL	<b>Effective Date</b>	30/06/2025	<b>Page No.:</b> 2 of 3

<b>6.</b>	<b>PRINTING QUALITY:</b>  Check the printing Quality randomly and free from dots, colour variation and foreign particles.
<b>7.</b>	<b>CLEANLINESS CHECK:</b>  Check the cleanliness of the foils. The test passes if the foils are not dirty, mutilated, torn or stained.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	26/06/2025	27/06/2025	28/06/2025

Format No: ST/QC/058:A1


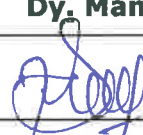

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	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Material</b>	<b>GENFORTE LEAFLET</b>			
<b>STP No.</b>	STP-PMG00070-00	<b>Revision No.</b>	00	<b>Item Code:</b> PMG00070
<b>Supersedes</b>	NIL	<b>Effective Date</b>	30/06/2025	<b>Page No.:</b> 3 of 3

**REVISION HISTORY:**


STP No.	Reason for Review	Change control No.	Effective Date
PMTG00070-00	New STP prepared.	NA	04-12-2020
PMTG00070-01	Dimension and Total grammage changed.	ST/CC/22/280	05-01-2023
STP-PMG00070-00	Dimension has been changed as per Revision of Artwork.	ST/CC/25/145	30/06/2025

**\*\* END OF THE DOCUMENT \*\***




Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	26/06/2025	27/06/2025	28/06/2025

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	<b>Safetab Life Science</b> <b>Puducherry</b>		<b>MASTER COPY</b>	
	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Material</b>	<b>380 x 350 x 410MM GHPL 5 PLY PRINTED SHIPPER</b>			
<b>Specification No.</b>	SPEC-PTMT0023-00	<b>Revision No.</b>	00	<b>Item Code:</b> PTMT0023
<b>Supersedes</b>	NIL	<b>Effective Date</b>	24/04/2025	<b>Page No.:</b> 1 of 4

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.0	Storage condition	Store in room temperature.
2.0	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.0	Total Quantity of sample required for analysis	1 number of Shipper.
4.0	Quantity of reserve sample	Not applicable.
5.0	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.0	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.0	Retest period	NA

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			for 
Date	20/04/25	23/04/2025	24/04/2025

Format No: ST/QC/058:A1

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**Safetab Life Science**  
**Puducherry**

**PACKING MATERIAL SPECIFICATION**

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<b>Name of Material</b>	<b>380 x 350 x 410MM GHPL 5 PLY PRINTED SHIPPER</b>			
<b>Specification No.</b>	SPEC-PTMT0023-00	<b>Revision No.</b>	00	<b>Item Code:</b> PTMT0023
<b>Supersedes</b>	NIL	<b>Effective Date</b>	24/04/2025	<b>Page No.:</b> 2 of 4

S.NO	TEST (s)	SPECIFICATION (s)
1.0	Description	5 Ply corrugated shipper with vertical corrugation having upward direction arrow, GENERIC HEALTHCARE PVT. LTD., INDIA and GHPL logo. Text matter shall be printed in Pantone Black C on golden brown natural kraft paper. It should comply with the approved standard design.
2.0	<b>Dimensions:</b>  Length  Breadth  Height	  380±5.0mm (375 to 385 mm)  350±5.0mm (345 to 355 mm)  410±5.0mm (405 to 415 mm)
3.0	<b>Total Grammage:</b>	
	Outside Linear kraft	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Flute 1	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Middle Linear kraft	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Flute 2	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Inner Linear kraft	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
<b>Designation</b>	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
<b>Signature</b>			
<b>Date</b>	22/04/25	23/04/2025	24/04/2025

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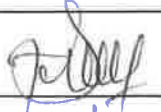

**Safetab Life Science**  
**Puducherry**

**PACKING MATERIAL SPECIFICATION**

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<b>Name of Material</b>	<b>380 x 350 x 410MM GHPL 5 PLY PRINTED SHIPPER</b>			
<b>Specification No.</b>	SPEC-PTMT0023-00	<b>Revision No.</b>	00	<b>Item Code:</b> PTMT0023
<b>Supersedes</b>	NIL	<b>Effective Date</b>	24/04/2025	<b>Page No.:</b> 3 of 4

S.NO	TEST (s)	SPECIFICATION (s)
4.0	<b>Flute Percentage:</b> Flute 1 Flute 2	Not less than 25.0% Not less than 25.0%
5.0	Staples	Clean and free from rust copper pin to be applied in pairs. Pairs of staples shall be applied at approximate equal distance.
6.0	Flaps	No gap or overlaps between two flaps.
7.0	Moisture content	Not more than 10.0%
8.0	Bursting Strength	Not less than 15.0 Kg/Cm <sup>2</sup>
9.0	Printing Quality	Should comply
10.0	Cleanliness check	Should be free from dirty, mutilated, torn or stained.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	24/04/25	23/04/2025	24/04/2025

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	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Material</b>	<b>380 x 350 x 410MM GHPL 5 PLY PRINTED SHIPPER</b>			
<b>Specification No.</b>	SPEC-PTMT0023-00	<b>Revision No.</b>	00	<b>Item Code:</b> PTMT0023
<b>Supersedes</b>	NIL	<b>Effective Date</b>	24/04/2025	<b>Page No.:</b> 4 of 4

**REVISION HISTORY:**


Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PTMT0023-00	New Specification prepared.	NA	24/04/2025

**\*\* END OF THE DOCUMENT \*\***


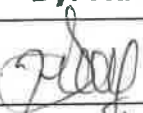

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	22/04/25	23/04/2025	24/04/2025

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	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Material</b>	<b>380 x 350 x 410MM GHPL 5 PLY PRINTED SHIPPER</b>			
<b>STP No.</b>	STP-PTMT0023-00	<b>Revision No.</b>	00	<b>Item Code:</b> PTMT0023
<b>Supersedes</b>	NIL	<b>Effective Date</b>	24/04/2025	<b>Page No.:</b> 1 of 4

<b>1.0</b>	<b>DESCRIPTION:</b>  5 Ply corrugated shipper with vertical corrugation having upward direction arrow, GENERIC HEALTHCARE PVT. LTD., INDIA and GHPL logo. Text matter shall be printed in Pantone Black C on golden brown natural kraft paper. It should comply with the approved standard design.
<b>2.0</b>	<b>DIMENSIONS:</b>  <b>Length:</b> Measure the length of the shipper by using calibrated scale (in mm).  <b>Breadth:</b> Measure the breadth of the shipper by using calibrated scale (in mm).  <b>Height:</b> Measure the Height of the shipper by using calibrated scale (in mm).
<b>3.0</b>	<b>TOTAL GRAMMAGE:</b>  Using calibrated scale mark 10 x 10cm cut the shipper and soak in water for 15 minutes, separate the layers and dry in hot air oven at 105° for 15 minutes. After drying weigh the each layer (W gms) and calculate the GSM for each layer using the following formula.  <b>CALCULATION:</b>  $\text{GSM} = \frac{W \text{ (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$

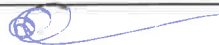


Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			for 
Date	22/04/25	23/04/2025	24/04/2025

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	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Material</b>	<b>380 x 350 x 410MM GHPL 5 PLY PRINTED SHIPPER</b>			
<b>STP No.</b>	STP-PTMT0023-00	<b>Revision No.</b>	00	<b>Item Code:</b> PTMT0023
<b>Supersedes</b>	NIL	<b>Effective Date</b>	24/04/2025	<b>Page No.:</b> 2 of 4


<b>4.0</b>	<b>FLUTE PERCENTAGE:</b>  After determination of GSM for each layer, weigh the flute 1 and flute 2 layer (W1 gm) and cut in 10 x 10cm and weigh (W2 gm). Calculate the flute 1 and flute 2 percentage using the following formula.  <b>Calculation:</b>  $= \frac{(W1 - W2)}{W1} \times 100$  Where,  W1 – Weight of the flute before cutting. W2 – Weight of the flute after cutting.
<b>5.0</b>	<b>STAPLES:</b>  Check the shipper is clean and free from rust copper pin to be applied in pairs. Pairs of staples shall be applied at approximate equal distance.
<b>6.0</b>	<b>FLAPS:</b>  Check for gap or overlap between two flaps and report the observation.
<b>7.0</b>	<b>MOISTURE CONTENT:</b>  Using calibrated scale mark 10 x 10cm and weigh the shipper (W1 gm), cut into small pieces and dry in an oven at a temperature 105°C for 30 minutes. After drying, cool in desiccator and weigh the small pieces of shipper (W2 gm) and calculate the moisture content in percentage using the formula,

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			for 
Date	22/04/25	23/04/2025	24/04/2025


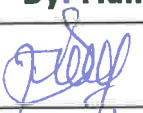

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	<b>STANDARD TESTING PROCEDURE</b>			
<b>Name of Material</b>	<b>380 x 350 x 410MM GHPL 5 PLY PRINTED SHIPPER</b>			
<b>STP No.</b>	STP-PTMT0023-00	<b>Revision No.</b>	00	<b>Item Code:</b> PTMT0023
<b>Supersedes</b>	NIL	<b>Effective Date</b>	24/04/2025	<b>Page No.:</b> 4 of 4


<b><u>REVISION HISTORY:</u></b>			
STP No.	Reason for Review	Change control No.	Effective Date
STP-PTMT0023-00	New STP prepared	NA	24/04/2025
<b>** END OF THE DOCUMENT **</b>			

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	22/04/25	23/04/2025	24/04/2025


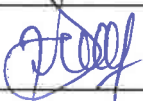

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	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Material</b>	<b>GENFORTE SALES PRINTED INNER CARTON</b>			
<b>Specification No.</b>	SPEC-PMG00069-01	<b>Revision No.</b>	01	<b>Item Code:</b> PMG00069
<b>Supersedes</b>	SPEC-PMG00069-00	<b>Effective Date</b>	30/06/2025	<b>Page No.:</b> 1 of 3

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.	Storage condition	Store in room temperature.
2.	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.	Total Quantity of sample required for analysis	5 number of Cartons.
4.	Quantity of reserve sample	Not applicable.
5.	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.	Retest period	24 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	26/06/2025	27/06/2025	28/06/2025

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**PACKING MATERIAL SPECIFICATION**

<b>Name of Material</b>	<b>GENFORTE SALES PRINTED INNER CARTON</b>			
<b>Specification No.</b>	SPEC-PMG00069-01	<b>Revision No.</b>	01	<b>Item Code:</b> PMG00069
<b>Supersedes</b>	SPEC-PMG00069-00	<b>Effective Date</b>	30/06/2025	<b>Page No.:</b> 2 of 3


S.NO	TEST (s)	SPECIFICATION (s)
1	*Description	300 Gsm Cyber XL board printed carton with UV varnish and reverse tuck side opening type and printing should be as per standard, approved text, design and colour scheme.
2	Dimensions: Length Breadth Height	92±2.0mm (90 to 94 mm) 17±2.0mm (15 to 19 mm) 60±2.0mm (58 to 62 mm)
3	Total Grammage	285.0 - 315.0 g/sq.m
4	*Text matter	Should comply with approved Artwork or shade card.
5	*Colour	Should comply with approved shade card.
6	*Printing Quality	Should be free from dots, colour variation and foreign particles.
7	*Pasting Quality	Should comply
8	Cleanliness check	Should be free from dirty, mutilated, torn or stained.

**Remarks: The above \* Marked tests are to be performed while retesting the material.**

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
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<b>Name of Material</b>	<b>GENFORTE SALES PRINTED INNER CARTON</b>			
<b>Specification No.</b>	SPEC-PMG00069-01	<b>Revision No.</b>	01	<b>Item Code:</b> PMG00069
<b>Supersedes</b>	SPEC-PMG00069-00	<b>Effective Date</b>	30/06/2025	<b>Page No.:</b> 3 of 3

**REVISION HISTORY:**


Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PMG00069-00	I) Periodic review II) Specification numbering procedure revised as per SOP No: ST/QC/058.	ST/CC/23/063	04-12-2023
SPEC-PMG00069-01	Dimension has been changed as per Revision of Artwork.	ST/CC/25/145	30/06/2025

**\*\* END OF THE DOCUMENT \*\***


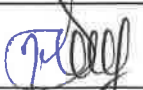

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	26/06/2025	27/06/2025	28/06/2025

Format No: ST/QC/058:A1

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	<b>STANDARD TESTING PROCEDURE</b>		
<b>Name of Material</b>	<b>GENFORTE SALES PRINTED INNER CARTON</b>		
<b>STP No.</b>	STP-PMG00069-01	<b>Revision No.</b>	01
<b>Supersedes</b>	STP-PMG00069-00	<b>Effective Date</b>	30/06/2025
		<b>Item Code:</b> PMG00069	<b>Page No.:</b> 1 of 3

<b>1.</b>	<b>DESCRIPTION:</b>  300 Gsm Cyber XL board printed carton with UV varnish and reverse tuck side opening type and printing should be as per standard, approved text, design and colour scheme.
<b>2.</b>	<b>DIMENSIONS:</b>  <b>Length:</b>  Measure the length (in mm) of 5 cartons individually and take the average.  <b>Breadth:</b>  Measure the breadth (in mm) of 5 cartons individually and take the average.  <b>Height:</b>  Measure the Height (in mm) of 5 cartons individually and take the average.
<b>3.</b>	<b>TOTAL GRAMMAGE:</b>  Cut the cartons and weigh the piece (W gms) and calculate the Grammage (GSM) using the following formula. Check the 5 cartons individually and take the average.  <b>CALCULATION:</b>  $\text{GSM} = \frac{W \text{ (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$
<b>4.</b>	<b>TEXT MATTER:</b>  Check the text matter in comparison with approved Artwork or shade card.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	26/06/2025	27/06/2025	28/06/2025

Format No: ST/QC/058:A1

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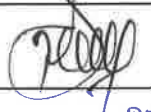

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Puducherry

**STANDARD TESTING PROCEDURE**

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<b>Name of Material</b>	<b>GENFORTE SALES PRINTED INNER CARTON</b>			
<b>STP No.</b>	STP-PMG00069-01	<b>Revision No.</b>	01	<b>Item Code:</b> PMG00069
<b>Supersedes</b>	STP-PMG00069-00	<b>Effective Date</b>	30/06/2025	<b>Page No.:</b> 2 of 3

<b>5. COLOUR:</b>	<p>Check the colour in comparison with approved shade card.</p>
<b>6. PRINTING QUALITY:</b>	<p>Check the printing Quality randomly and free from dots, colour variation and foreign particles.</p>
<b>7. PASTING QUALITY:</b>	<p>Check the pasting Quality in randomly.</p>
<b>8. CLEANLINESS CHECK:</b>	<p>Check the cleanliness of the cartons. The test passes if the cartons are not dirty, mutilated, torn or stained.</p>

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	<b>C.K.SARAVANAN</b>	<b>K.SARAVANAN</b>	<b>S.MARAN</b>
<b>Designation</b>	<b>Asst. Manager-QC</b>	<b>Dy. Manager-QC</b>	<b>AGM-QA</b>
<b>Signature</b>			
<b>Date</b>	26/06/2025	27/06/2025	28/06/2025

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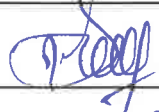

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	<b>STANDARD TESTING PROCEDURE</b>		
<b>Name of Material</b>	<b>GENFORTE SALES PRINTED INNER CARTON</b>		
<b>STP No.</b>	<b>STP-PMG00069-01</b>	<b>Revision No.</b>	<b>01</b>
<b>Supersedes</b>	<b>STP-PMG00069-00</b>	<b>Effective Date</b>	<b>30/06/2025</b>
		<b>Item Code: PMG00069</b>	
		<b>Page No.: 3 of 3</b>	

**REVISION HISTORY:**

STP No.	Reason for Review	Change control No.	Effective Date
STP-PMG00069-00	i) Periodic review ii) STP numbering procedure revised as per SOP No: ST/QC/058.	ST/CC/23/063	04-12-2023
STP-PMG00069-01	Dimension has been changed as per Revision of Artwork.	ST/CC/25/145	30/06/2025

**\*\* END OF THE DOCUMENT \*\***

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	26/06/2025	27/06/2025	28/06/2025

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Puducherry

**PACKING MATERIAL SPECIFICATION**

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<b>Name of Product</b>	<b>176MM PVC CLEAR</b>			
<b>Specification No.</b>	SPEC-PMPV0036-00	<b>Revision No.</b>	00	<b>Item code:</b> PMPV0036
<b>Supersedes</b>	NIL	<b>Effective Date</b>	22/08/2023	<b>Page No.:</b> 1 of 2

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.0	Storage condition	Store in below 30°C.
2.0	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.0	Total Quantity of sample required for analysis	1 meter of foil from each roll. Sampling shall be done as per British Military Standard.
4.0	Quantity of reserve sample	Not applicable.
5.0	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.0	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.0	Retest period	12 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	K.SARAVANAN	M.VIJAYAKUMAR	S.MARAN
<b>Designation</b>	Asst. Manager-QC	AGM-QC	AGM-QA
<b>Signature</b>			
<b>Date</b>	19/08/2023	19/08/2023	21/08/23

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	<b>PACKING MATERIAL SPECIFICATION</b>			
<b>Name of Product</b>	<b>176MM PVC CLEAR</b>			
<b>Specification No.</b>	SPEC-PMPV0036-00	<b>Revision No.</b>	00	<b>Item code:</b> PMPV0036
<b>Supersedes</b>	NIL	<b>Effective Date</b>	22/08/2023	<b>Page No.:</b> 2 of 2

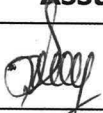
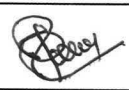

S.NO	TEST (s)	SPECIFICATION (s)
1.0	*Description	176mm PVC Clear glass film.
2.0	<b>Dimensions:</b> Width Thickness	174 to 178 mm 0.22 to 0.28 mm
3.0	Total Grammage	315.0 – 385.0 g/sq.m
4.0	*Pinholes	Should be absent
5.0	*Cleanliness check	Should comply

**Remarks:** The above \* Marked tests are to be performed while retesting the material.

**REVISION HISTORY:**

Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PMPV0036-00	New Specification prepared	NA	

**\*\* END OF THE DOCUMENT \*\***

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
<b>Name</b>	K.SARAVANAN	M.VIJAYAKUMAR	S.MARAN
<b>Designation</b>	Asst. Manager-QC	AGM-QC	AGM-QA
<b>Signature</b>			
<b>Date</b>	19/08/2023	19/08/2023	21/08/23

Format No: ST/QC/058:A1

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Puducherry

**STANDARD TESTING PROCEDURE**

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Name of Product	176MM PVC CLEAR			
STP No.	STP-PMPV0036-00	Revision No.	00	Item code: PMPV0036
Supersedes	NIL	Effective Date	22/08/2023	Page No.: 1 of 2

1.0	<b>DESCRIPTION:</b>  176mm PVC Clear glass film.
2.0	<b>DIMENSIONS:</b>  <b>Width:</b>  Measure the width (in mm) of the foil randomly.  <b>Thickness:</b>  Measure the thickness (in mm) of the foil randomly.
3.0	<b>TOTAL GRAMMAGE:</b>  Cut a perfect square of 5cm x 5cm of the foil and weigh the piece (W gm) and calculate the Grammage (GSM) using the following formula. Check the PVC film randomly and take the average.  <b>CALCULATION:</b>  $\text{GSM} = \frac{\text{W (gm)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$  Where W = Weight in gram, L = Length in cm, H = Height in cm The result gives the GSM of PVC.  <b>4.0 PIN HOLES:</b>  Check the PVC film by placing the foil sample in pinholes tester and check under light for pinholes.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	K.SARAVANAN	M.VIJAYAKUMAR	S.MARAN
Designation	Asst. Manager-QC	AGM-QC	AGM-QA
Signature			
Date	19/08/2023	19/08/2023	21/08/23

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**STANDARD TESTING PROCEDURE**

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Name of Product	176MM PVC CLEAR			
STP No.	STP-PMPV0036-00	Revision No.	00	Item code: PMPV0036
Supersedes	NIL	Effective Date	22/08/2023	Page No.: 2 of 2

**5.0 CLEANLINESS CHECK:**

Check the cleanliness of the PVC film. The test passes if the PVC film is not dirty, mutilated, torn or stained.

**REVISION HISTORY:**

STP No.	Reason for Review	Change control No.	Effective Date
STP-PMPV0036-00	New STP prepared	NA	22/08/2023

**\*\* END OF THE DOCUMENT \*\***

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	K.SARAVANAN	M.VIJAYAKUMAR	S.MARAN
Designation	Asst. Manager-QC	AGM-QC	AGM-QA
Signature			
Date	19/08/2023	19/08/2023	21/08/23

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