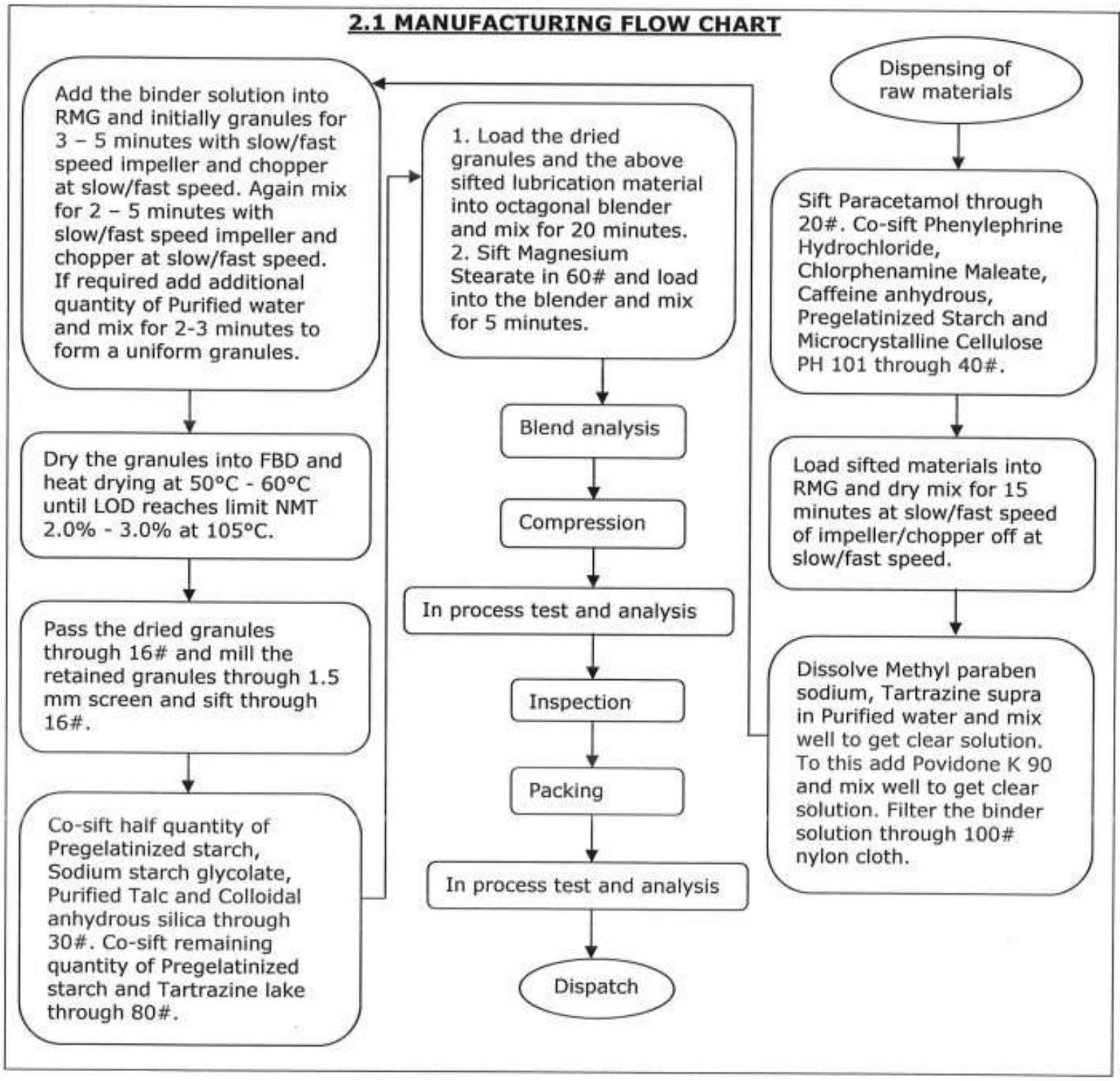2.1 MANUFACTURING FLOW CHART